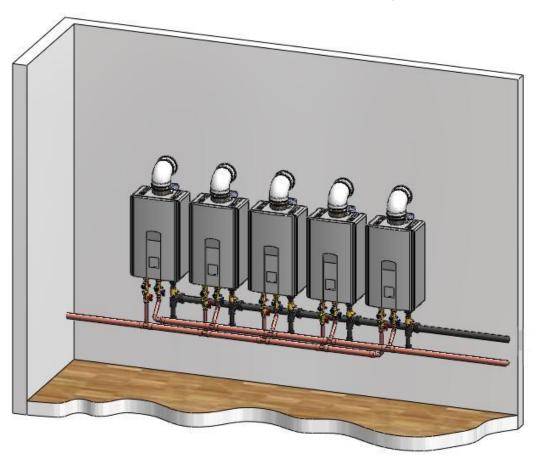
# Rinnai

# Hot Water System Design Manual

Plumbing schematics for single and multiple Rinnai tankless water heaters in use with domestic systems, recirculation, and storage tanks.



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### Certifications

| Indoo   | or Water Heaters               | Outdoor Water Heaters |                             |  |
|---|--------------------------------|-----------------------|-----------------------------|--|
| Trade Name  | CSA Listing                    | Trade Name            | CSA Listing                 |  |
| V53i, RV53iF  | REU-VB2020FFU-US-(N, P) ★      | V53e, RV53eRE         | EU-VAM1620W-US-(N, P) ★     |  |
| R50LSi F  | REU-VA2019FFUD-US-(N, P) *★    | R63LSeRE              | U-VA2024WD-US-(N, P) *      |  |
| R75LSi, RL75i F   | REU-VB2528FFUD-US-(N, P) * ★   | R63LSe2RE             | EU-VA2024WD(A)-UC-(N, P) ** |  |
| R75LSiF   | REU-VA2528FFUD(A)-UC-(N, P) ** | R75LSe, RL75eRE       | EU-VB2528WD-US-(N, P) * ★   |  |
| R75LSi F  | REU-VA2528FFUD(A)-US-(N, P) *  | R75LSeRE              | EU-VA2528WD(A)-UC-(N, P) ** |  |
| R75LSi F  | REU-VA2528FFUD-US-(N, P) *     | R75LSeRE              | EU-VA2528WD(A)-US-(N, P) *  |  |
| R94LSi, RL94i F   | REU-VB2735FFUD-US-(N, P) * ★   | R75LSeRE              | EU-VA2528WD-US-(N, P) *     |  |
| R94LSiF   | REU-VA2535FFUD-UC-(N, P)*★     | R94LSe, RL94eRE       | U-VB2735WD-US-(N, P) * ★    |  |
| R94LSiF   | REU-VA2535FFUD-US-(N, P)*      | R94LSeRE              | EU-VA2535WD-UC-(N, P) *★    |  |
| R98LSiF   | REU-VA3237FFU-US-(N, P) *      | R94LSeRE              | EU-VA2535WD-US-(N, P) *     |  |
| R98LSiASME F  | REU-VA3237FFU-ASME-(N, P) *    | R98LSeRE              | EU-VA3237W-US-(N, P) *      |  |
| R53i F  | REU-V2520FFU-US-(N, P)         | R98LSeASMERE          | U-VA3237W-ASME-(N, P) *     |  |
| C53i F  | REU-V2520FFUC-US-(N, P) *      | R42eRE                | EU-V1616W-US-(N, P)         |  |
| R53i F  | REU-V2520FFUD-US-(N, P)        | C42eRE                | EU-V1616WC-US-(N, P) *      |  |
| C53i F  | REU-V2520FFUCD-US-(N, P) *     | R53eRE                | EU-V2020W-US-(N, P)         |  |
| R85i F  | REU-V2532FFU-US-(N, P)         | C53eRE                | EU-V2020WC-US-(N, P) *      |  |
| C85i F  | REU-V2532FFUC-US-(N, P) *      | R70eRE                |                             |  |
| R85iPLUSF   | REU-V2532FFUD-US-(N, P)        | R85eRE                | EU-V2532W-US-(N, P)         |  |
| C85iPLUS F  | REU-V2532FFUCD-US-(N, P) *     | C85eRE                | EU-V2532WC-US-(N, P) *      |  |
| R98i F  | REU-V3237FFU-US-(N, P)         | R85ePLUSRE            |                             |  |
| C98i F  | REU-V3237FFUC-US-(N, P) *      | C85ePLUSRE            | EU-V2532WCD-US-(N, P) *     |  |
| R98iASMEF   | REU-V3237FFU-ASME-(N, P)       | R98eRE                | EU-V3237W-US-(N, P)         |  |
| C98iASMEF   | REU-V3237FFUC-ASME-(N, P) *    | C98eRE                | EU-V3237WC-US-(N, P) *      |  |
| RC80HPi, RC80i F  | REU-KA2530FFUD-US-(N, P)*★     | R98eASMERE            | TU-V3237W-ASME-(N, P)       |  |
| RC98HPi, RC98i F  | REU-KA3237FFUD-US-(N, P)*★     | C98eASMERE            | TU-V3237WC-ASME-(N, P) *    |  |
|   |                                | RC80HPe, RC80eRE      | EU-KA2530WD-US-(N, P)*★     |  |
| <ul><li>* authorized for co</li><li>★ Energy Star Quantum</li></ul> |                                | RC98HPe, RC98eRE      | EU-KA3237WD-US-(N, P)**     |  |

The models listed above have received the following certifications except where noted:



Certified to applicable U.S. standards for appliances using gas or other petroleum fuel.



Certified to applicable Canadian standards for appliances using gas or other petroleum fuel.



Certified by the Uniform Plumbing Code (UPC)



Certified by National Sanitation Foundation (NSF), www.nsf.org

(indoor models must use the NSF approved top guard)

REU-VAM1620W is not NSF approved



Energy efficiency certified by Gas Appliance Manufacturers Association (GAMA), www.ahrinet.org

Meets the California Energy Commission (CEC) standards

Meets California and Texas NOX emission rules

Approved by the Commonwealth of Massachusetts

Approved for installations in New York City



Energy Star Qualified (models indicated with ★)

### Certifications



R98LSiASME R98LSeASME R98iASME C98iASME R98eASME C98eASME

These models are built in accordance with the requirements of the ASME Boiler and Pressure Vessel Code and received the Certificate of Authorization from the National

# Rinnai Accessories

Board. The heat exchanger has the NB and the HLW stamps.

Multiple Unit Connections (refer to model applicability)

MSB Controller: The MSB kits can electronically connect up to 25 water heaters and allows them to function as

one hot water source. For use with Rinnai Tankless Water Heaters (except for models V53e, V53i, and R63LSe which must use pressure activation valves, PVA). Refer to the information in

the next section for components.

**EZConnect™:** The EZConnect™ cable is an optional accessory that electronically connects 2 water heaters

and allows them to function as one hot water source.

**PVA Valves:** Pressure activated valves that allow each water heater (max 5) to turn on as necessary to meet

the demand for hot water. A PVA valve is also useful when dedicating one Rinnai in a multiple Rinnai system for hot water circulation. The PVA valve will allow flow from the cold water supply to the dedicated unit when a differential pressure is exerted on the PVA valve due to domestic

demand.

multiple unit connections:

Guidelines for • Do not install both the EZConnect™ and the MSA/MSB packs because they are not designed to operate together.

> Water heaters connected with the EZConnect<sup>™</sup> Cable or the MSA/MSB packs cannot be used for the bathfill function.

Temperature settings can only be changed on the controller for the primary unit.

Do not use the EZConnect<sup>™</sup> or MSA/MSB packs with storage tank applications.

Rinnai Installation Kits - Valve kits provide isolation valves (for hot and cold lines) and a pressure relief valve. Models RV53e, RV53i, RL75i/e, RL94i/e, RC80i/e, and RC98i/e include isolation valves and a

pressure relief valve.

WRIK-LF-F Valve kit (for models rated below 200,000 Btuh), Lead Free, 3/4" - E2 version,

FNPT X FNPT, (threaded)

WRIK-LF-32F Valve kit (for models rated above 200,000 Btuh), Lead Free, 3/4" - E2 version,

FNPT X FNPT, (threaded)

104000059 Freeze Protection Solenoid Valve Kit

Remote Controllers: MC-91-1US - Controller included with the unit except for the V53e and V53i.

MCC-91-1US - For commercial and hydronic applications allowing temperatures above 140° F.

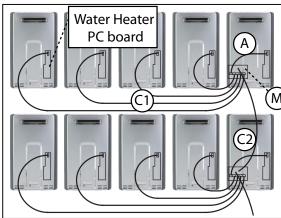
MC-100V-1US - Deluxe controller BC-100V-1US - Bathroom controller

**Recess Boxes:** Recesses unit into the wall, protecting and hiding the unit from view

**Pipe Covers:** For security, weather protection, and finished look

Rinnai is continually updating and introducing new products and accessories. For the latest information, contact Rinnai at 1-800-621-9419, FAX: 1-888-474-6624, or www.rinnai.us.

# MSB Kits for Connecting Multiple Water Heaters



Each bank is controlled by an MSB-M control board. These boards are connected to each other with MSB-C2 cables. One MSB-M is the controlling or master MSB-M for the entire system.

- (M) MSB-M control board
- (A) Connector cable A (part of MSB-M kit; replace with MSB-C3 cables for V Series)
- MSB-C1 cable for connecting water heaters within a banked system (up to 5), (use MSB-C3 cables for V Series)
- (C2) MSB-C2 cable for connecting MSB-M control boards (up to 5)

|                            |  |       | 1                       |        |                         |  |
|----------------------------|--|-------|-------------------------|--------|-------------------------|--|
|                            | Number of Kits Required                  |       |                         |        |                         |  |
| No. of<br>water<br>heaters | No. of water<br>heaters for<br>each bank | MSB-M | MSB-C1<br>See<br>note * | MSB-C2 | MSB-C3<br>See<br>note * |  |
| 2**                        | 2  | 1     | NA                      | NA     | 1                       |  |
| 3                          | 3  | 1     | 1                       | NA     | 2                       |  |
| 4                          | 4  | 1     | 2                       | NA     | 3                       |  |
| 5                          | 5  | 1     | 3                       | NA     | 4                       |  |
| 6                          | 3/3                                      | 2     | 2                       | 1      | 4                       |  |
| 7                          | 4/3                                      | 2     | 3                       | 1      | 5                       |  |
| 8                          | 4/4                                      | 2     | 4                       | 1      | 6                       |  |
| 9                          | 5/4                                      | 2     | 5                       | 1      | 7                       |  |
| 10                         | 5/5                                      | 2     | 6                       | 1      | 8                       |  |
| 11                         | 4/4/3                                    | 3     | 5                       | 2      | 8                       |  |
| 12                         | 4/4/4                                    | 3     | 6                       | 2      | 9                       |  |
| 13                         | 5/4/4                                    | 3     | 7                       | 2      | 10                      |  |
| 14                         | 5/5/4                                    | 3     | 8                       | 2      | 11                      |  |
| 15                         | 5/5/5                                    | 3     | 9                       | 2      | 12                      |  |
| 16                         | 4/4/4/4                                  | 4     | 8                       | 3      | 12                      |  |
| 17                         | 5/4/4/4                                  | 4     | 9                       | 3      | 13                      |  |
| 18                         | 5/5/4/4                                  | 4     | 10                      | 3      | 14                      |  |
| 19                         | 5/5/5/4                                  | 4     | 11                      | 3      | 15                      |  |
| 20                         | 5/5/5/5                                  | 4     | 12                      | 3      | 16                      |  |
| 21                         | 5/4/4/4/4                                | 5     | 11                      | 4      | 16                      |  |
| 22                         | 5/5/4/4/4                                | 5     | 12                      | 4      | 17                      |  |
| 23                         | 5/5/5/4/4                                | 5     | 13                      | 4      | 18                      |  |
| 24                         | 5/5/5/5/4                                | 5     | 14                      | 4      | 19                      |  |
| 25                         | 5/5/5/5/5                                | 5     | 15                      | 4      | 20                      |  |

#### **MSB Kits - Parts Needed**

Use the table to determine the type and number of kits necessary for your system.

Up to 5 water heaters can be connected together using the MSB-M and MSB-C1 kits. When over 5 water heaters are connected together, MSB-M control boards are connected using MSB-C2 kits.

If multiple MSB-M control boards are used, then at least three water heaters should be connected to each MSB-M. Example: With 7 water heaters, one MSB-M should control 4 water heaters and the other MSB-M should control 3 water heaters.

Detailed installation instructions are provided with each of the kits.

- \* VA, VB, and KA (Condensing) models use the MSB-M, MSB-C1, and MSB-C2 cables
  - V Series models use the MSB-M, MSB-C2, and MSB-C3 cables. V Series models must use the MSB-C3 cables instead of the MSB-C1 cables and the Cable A in the MSB-M.
- \*\* The Rinnai EZConnect™ is less expensive and is specifically designed for connecting 2 water heaters. Applicable models are VA, VB, KA, and V3237.

# Model Applicability (Accessories)

#### **Outdoor**

| Model                             | Recess Boxes   | Pipe Covers                       | Electronic<br>Connection      | Remote<br>Controllers |
|-----------------------------------|--|-----------------------------------|-------------------------------|-----------------------|
| V53e, RV53e                       | RGB-20-U   | PC-20-W (white)                   | [6]                           | [1]                   |
| R63LSe2                           | KGB-20-0   | PCD01-SM2 (silver)                |                               | [2]                   |
| R75LSe, RL75e,<br>R94LSe, RL94e   | RGB-25-U<br>or<br>RGB-25U-MSAL<br>(with moisture<br>seal flange) | PCD03-SM2 (silver)                | EZConnect™ [5],<br>MSA-2, MSB | [2]                   |
| R98LSe, R98LSeASME                | RGB-32   | PC-32-W (white)<br>PC-32-G (gray) |                               | [2]                   |
| RC80HPe, RC80e,<br>RC98HPe, RC98e | RGB-CTWH   | PCD07                             |                               | [2]                   |

#### Indoor

| Model  | Venting Type                               | Integrated<br>Condensate<br>Collector | Electronic<br>Connection | Remote<br>Controllers |
|--|--|---------------------------------------|--------------------------|-----------------------|
| V53i, RV53i<br>R50LSi<br>R75LSi, RL75i,<br>R94LSi, RL94i | Concentric 3" / 5"<br>[4]                  | YES                                   | EZConnect™               | [2]                   |
| R98LSi, R98LSiASME                                       | 4" for intake and<br>4" for exhaust<br>[4] | NO [3]                                | [5],<br>MSA-2, MSB       | [2]                   |
| RC80HPi, RC80i,<br>RC98HPi, RC98i                        | Concentric 3" / 5"<br>[4]                  | YES                                   |                          | [2]                   |

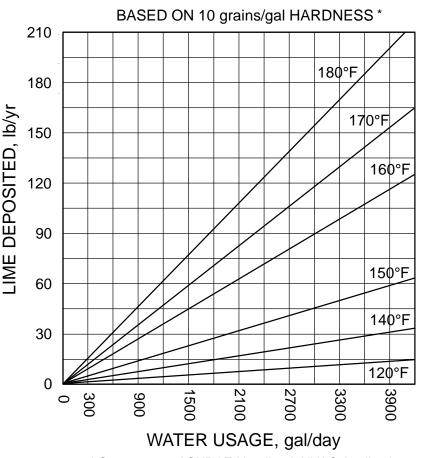
#### **Notes**

- [1] MC-91, MC-100, BC-100
- [2] MC-91, MC-100, BC-100, MCC-91
- [3] The Condensate Collector vent piece and the Condensate Trap (224050) for trapping and draining condensate may be required depending on your installation. Refer to the Operation and Installation Manual.
- [4] Refer to the Operation and Installation Manual
- [5] The EZConnect™ will connect a maximum of 2 water heaters.
- [6] Electronic connection is not available for this model. Connection can be made using pressure activating Rinnai PVA valves.

# Water Quality and Scale

A complete water analysis and an understanding of system requirements are needed to protect the Rinnai tankless water heaters and water heating systems from scale. Water analysis shows whether water is hard or soft. Hard water, unless treated, will cause scaling or liming of the Rinnai heat exchanger.

The rate of scaling increases with temperature and usage because calcium carbonate and other scaling compounds lose solubility (fall out of solution) at higher temperatures. For example, for every 20°F over 140°F, the rate of scale increases by a factor of 2 (See figure below). Reference target water quality levels below and treat the water if these levels are exceeded.



\* Source 2003 ASHRAE Handbook HVAC Applications

Consideration of care for your water heater should include evaluation of water quality.

Water that contains chemicals exceeding the levels shown in the table affect and damage the heat exchanger. Replacement of the heat exchanger due to water quality damage is not covered by the warranty.

If you live in an area that is known to have hard water or that causes scale build-up you must treat your water and/or flush the heat exchanger regularly.

When scale build-up in the heat exchanger begins to affect the performance of the water heater, a diagnostic code "LC" will display. Flush the heat exchanger to prevent damage to it. Scale build up is caused by hard water set at a high temperature.

|                                | Maximum Level     |
|--------------------------------|-------------------|
| Total Hardness                 | Up to 200 mg / L  |
| Aluminum *                     | Up to 0.2 mg / L  |
| Chlorides *                    | Up to 250 mg / L  |
| Copper *                       | Up to 1.0 mg / L  |
| Iron *                         | Up to 0.3 mg / L  |
| Manganese *                    | Up to 0.05 mg / L |
| pH *                           | 6.5 to 8.5        |
| TDS (Total Dissolved Solids) * | Up to 500 mg / L  |
| Zinc *                         | Up to 5 mg / L    |

<sup>\*</sup> Source: Part 143 National Secondary Drinking Water Regulations

# **Pump Sizing for Circulation**

1. Use the chart below or one appropriate for your conditions to determine the heat loss in the length of the hot water supply and return piping. For example, 100 ft of 1-1/2 in bare copper tubing results in a heat loss of 5300 Btu/h.

#### Approximate Heat Loss from Piping at 140 °F Inlet, 70 °F Ambient \*

| Nominal Size, in. | Bare Copper Tubing,<br>Btu/h-ft | 1/2 in. Glass Fiber Insulated<br>Copper Tubing, Btu/h-ft |
|-------------------|---------------------------------|--|
| 3/4               | 30                              | 17.7   |
| 1                 | 38                              | 20.3   |
| 1-1/4             | 45                              | 23.4   |
| 1-1/2             | 53                              | 25.4   |
| 2                 | 66                              | 29.6   |
| 2-1/2             | 80                              | 33.8   |
| 3                 | 94                              | 39.5   |
| 4                 | 120                             | 48.4   |

<sup>\*</sup> Source: 2011 ASHRAE Handbook HVAC Applications

- 2. Determine the acceptable temperature drop at the last fixture in the loop. For example, if the supply temperature from the water heater is 120 °F (49 °C) and an acceptable temperature at the last fixture is 100 °F (38 °C) then the acceptable temperature drop is 20 °F (7 °C).
- 3. Calculate the required pump flow rate using the following formula:

- Based on the above calculations select a pump for the type of circulation system you will be utilizing:
  - A). Optional Method (reference drawing WH1-RGE) Reference pump manufacturers flow vs. pressure specifications to select a pump that can provide the flow rate calculated above while overcoming the pressure loss through:
    - Tank water heater (reference manufacturer's information)
    - All building supply and return plumbing in the circulation loop (reference local plumbing codes, standards, or practices)
  - B). Preferred Method (WH1-CD-O, WH1-CD) Reference pump manufacturers flow vs. pressure specifications to select a pump that can provide 3 gpm of flow or the flow rate calculated above, whichever is greater, while overcoming the pressure loss through:
    - Rinnai tankless water heater (reference flow vs. pressure curve of the Rinnai model being used)
    - Optional storage tank (reference manufacturer's information)
    - All building supply and return plumbing in the circulation loop (reference local plumbing codes, standards, or practices)

NOTE: Only use pumps of brass, bronze, or stainless steel construction. Do not use pumps of iron construction as they will oxidize and clog the inlet filter on the appliance. The pump should be controlled by an aquastat, timer, or combination of the two. A demand control (motion sensor, push button, or door contact) may also be used.

# Tank Water Heaters in a Circulation Loop

The following applies when using a tank water heater (gas or electric) to provide heat for a circulation loop. Drawing WH1-RGE is an example.

The heat *output* of the tank must be equal to or greater than the calculated circulation loop heat loss.

(Reference page 7, Step 1 on calculating heat loss).

#### Electric Tank Water Heater

Since the input and output are the same for an electric tank water heater, this can be expressed as:

```
Electric Tank Input (Kw) > Circulation loop heat loss (Btuh) 3413 (1 Kilowatt = 3,413 BTU)
```

#### Gas Tank Water Heater

When using a gas style water heater, the efficiency of the tank must be taken into account.

Available Btuh output = (Btu input of tank) x (efficiency) ≥ Circulation loop heat loss (Btuh)

#### Example:

30,000 Btuh input gas tank 0.62 EF

30,000 x .62 = 18,600 available Btuh output

#### Additional Guidelines

**Rinnai water heaters not recovering a storage tank:** In applications involving a commercial dishwasher, a hot water circulation loop feeding the dishwasher is required.

**Rinnai water heater recovering a storage tank:** In applications involving a commercial dishwasher, a hot water circulation loop feeding the dishwasher may be required depending on the distance between the dishwasher and the storage tank. Refer to local codes when determining the need for circulation loops to dishwashers.

When using a Rinnai product as the heat source for a circulation loop, the piping systems should be designed with a hot water circulation loop having a minimum circulating flow rate of 3 gpm. You must also review pressure drop curves for the Rinnai when sizing circulators.

Rinnai water heaters cannot be used in applications requiring 180°-195° F water at a DISHWASHER, unless a booster heater capable of producing 180°-195° F water is provided at the dishwasher. The Rinnai water heater is not to be used as a booster water heater in these applications.

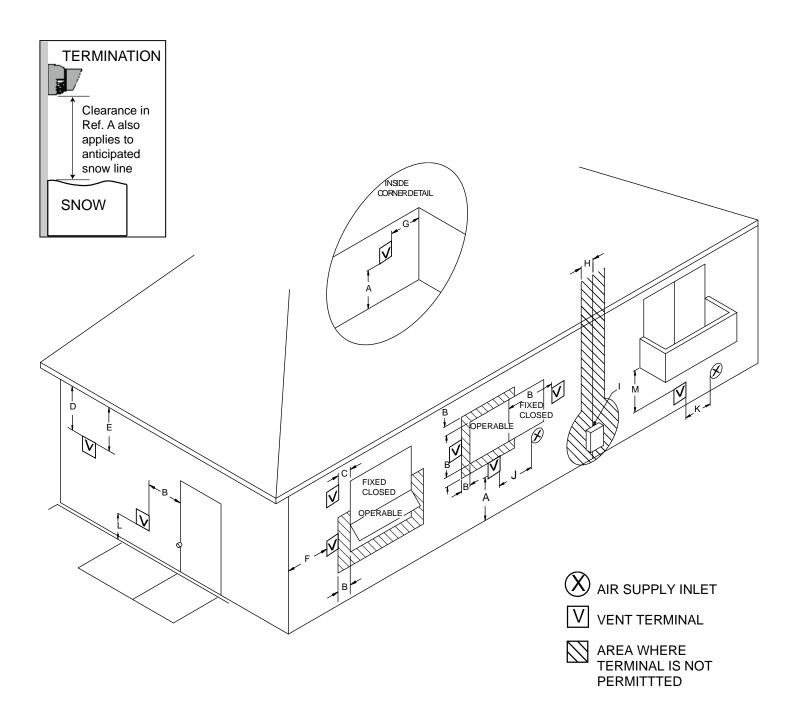
For beauty salon applications, a hot water circulation loop feeding the head wash stations is highly recommended. This provides instant hot water to the head wash stations and reduces the possibility of cold bursts at the stations. (Refer to the piping schematics in this manual.) Insulation of circulation piping is also recommended for heat retention.

Exhaust gases from beauty salon applications and fume hoods of commercial dish washers with chemical sanitizers can be highly corrosive and may cause premature failure of water heater components. Care must be taken to ensure that the water heater and vent termination are installed away from that area. An uncontaminated supply of combustible air must be maintained for optimum performance of the water heater.

If the intended installation is located in hard water area, a softener or similar water treatment system must be used. Always remember to perform routine maintenance.

For any applications requiring temperatures above  $140^{\circ}$  F, an MCC-91 temperature controller must be purchased separately.

# **Vent Termination Clearances**



# **Vent Termination Clearances**

| Ref | Description   | Canadian Installations  | US Installations  |
|-----|---|---|---|
| А   | Clearance above grade, veranda, porch, deck, or balcony   | 12 inches (30 cm)   | 12 inches (30 cm)   |
| В   | Clearance to window or door that may be opened  | 36 inches (91 cm)   | 12 inches (30 cm)   |
| С   | Clearance to permanently closed window  | *   | *   |
| D   | Vertical clearance to ventilated soffit, located above the terminal within a horizontal distance of 2 feet (61 cm) from the center line of the terminal | *   | *   |
| Е   | Clearance to unventilated soffit  | *   | *   |
| F   | Clearance to outside corner   | *   | *   |
| G   | Clearance to inside corner  | *   | *   |
| Н   | Clearance to each side of center line extended above meter/regulator assembly   | 3 feet (91 cm) within a<br>height 15 feet (4.5 m)<br>above the meter/<br>regulator assembly | *   |
| I   | Clearance to service regulator vent outlet  | 36 inches (91 cm)   | *   |
| J   | Clearance to nonmechanical air supply inlet to building or the combustion air inlet to any other appliance  | 36 inches (91 cm)   | 12 inches (30 cm)   |
| K   | Clearance to a mechanical air supply inlet  | 6 feet (1.83 m)   | 3 feet (91 cm) above if<br>within 10 feet (3 m)<br>horizontally |
| L   | Clearance above paved sidewalk or paved driveway located on public property   | 7 feet (2.13 m) ①   | *   |
| М   | Clearance under veranda, porch, deck, or balcony  | 12 inches (30 cm) ②   | *   |

NOTE: An outdoor water heater with integral vent and intake is functionally similar to a direct vent product in that the combustion air is drawn from the outside and the flue products are vented to the outside. These clearances apply to indoor and outdoor water heaters.

- ① A vent shall not terminate directly above a sidewalk or paved driveway that is located between two single family dwellings and serves both dwellings.
- ② Permitted only if veranda, porch, deck, or balcony is fully open on a minimum of two sides beneath the floor.
- \* For clearances not specified in ANSI Z223.1/NFPA 54 or CSA B149.1, clearances are in accordance with local installation codes and the requirements of the gas supplier.

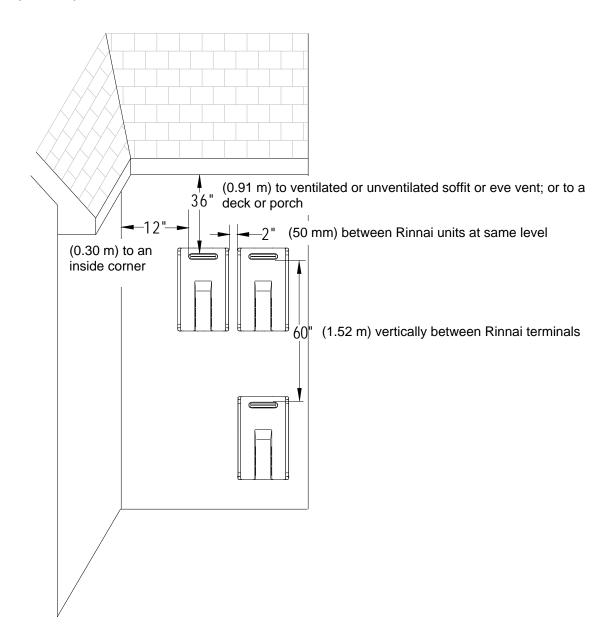
# **Additional Clearances**

These clearances are to supplement the clearances specified in ANSI Z223.1 which are currently in the FFU (indoor) and W (outdoor) manuals. They apply to all water heater models. Local codes supersede these recommendations.

#### **General Recommendations**

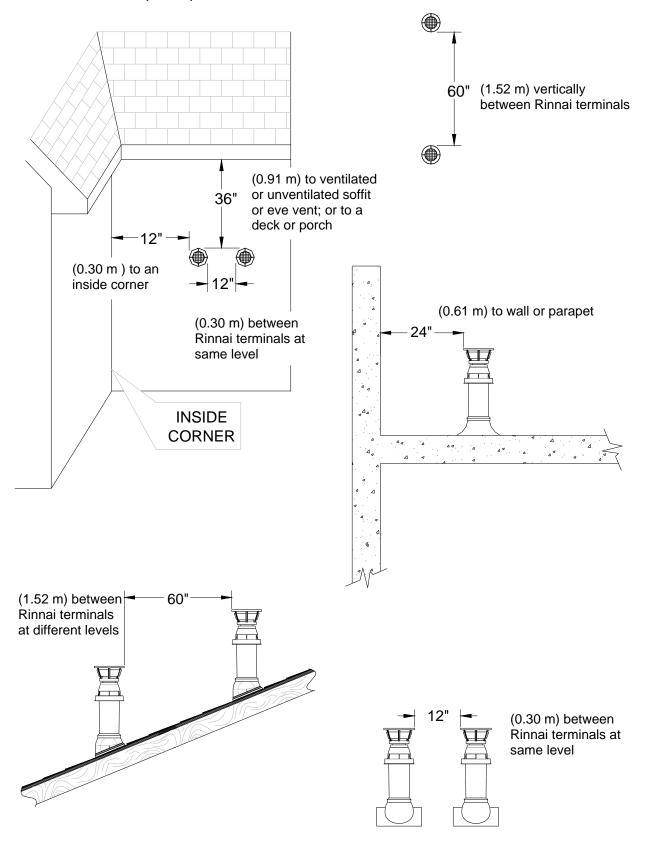
- Avoid termination locations near a dryer vent. (See TB-46 for more information.)
- Avoid termination locations near commercial cooking exhaust.

#### W (Outdoor) Models



# **Additional Clearances**

#### **Termination of FFU (Indoor) Models**



# Pump Sizing for Storage Tank Application

The following applies when using Rinnai tankless water heaters to recover a storage tank. Drawing WH1-BC is an example.

Rinnai Tankless water heaters have a pressure loss which must be considered in the system design. Reference the pressure loss curve for the Rinnai model being used to determine the pump size for the desired recovery rate.

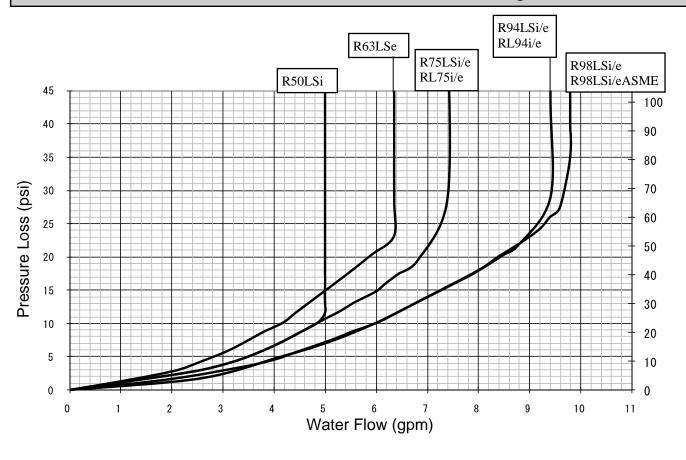
For recommended pump sizes use the table below. Additional pressure losses in plumbing between the Rinnai(s) and the storage tank must also be taken into consideration.

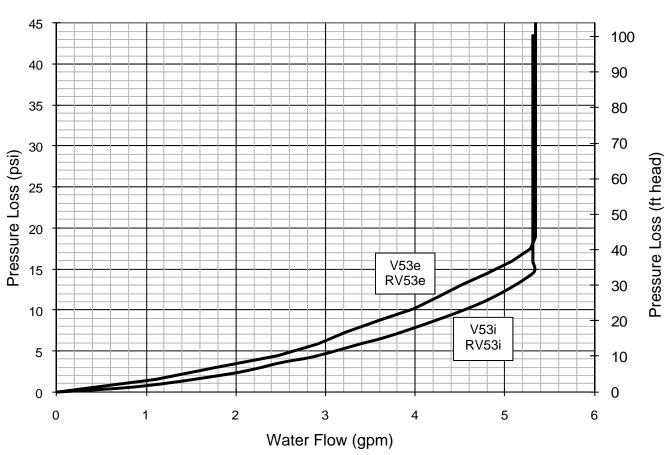
The specified pump size is to provide maximum recovery of the storage tank. A smaller pump size may be used, but could result in longer recovery time of the tank. Please contact the engineering department with any questions on pump sizing.

NOTE: Only use pumps of brass, bronze, or stainless steel construction. Do not use pumps of iron construction as they will oxidize and clog the inlet filter on the appliance.

| Pump Flow Requirements            |   |   |   |  |  |
|-----------------------------------|---|---|---|--|--|
| Number of Rinnai<br>Water Heaters | R94LSi/e, RL94i/e<br>R98LSi/e(ASME)<br>RC80HPi/e, RC80i/e<br>RC98HPi/e, RC98i/e | R/C53i(PLUS)<br>R70e<br>R75LSi/e, RL75i/e | V53e, RV53e<br>V53i, RV53i<br>R50LSi<br>R63LSe2 |  |  |
| 1                                 | 6 gpm @ 30' head  | 5 gpm @ 25' head                          | 4 gpm @ 25' head                                |  |  |
| 2                                 | 12 gpm @ 30' head   | 10 gpm @ 25' head                         | 8 gpm @ 25' head                                |  |  |
| 3                                 | 18 gpm @ 30' head   | 15 gpm @ 25' head                         | 12 gpm @ 25' head                               |  |  |
| 4                                 | 24 gpm @ 30' head   | 20 gpm @ 25' head                         | 16 gpm @ 25' head                               |  |  |
| 5                                 | 30 gpm @ 30' head   | 25 gpm @ 25' head                         | 20 gpm @ 25' head                               |  |  |
| 6                                 | 36 gpm @ 30' head   | 30 gpm @ 25' head                         | 24 gpm @ 25' head                               |  |  |
| 7                                 | 42 gpm @ 30' head   | 35 gpm @ 25' head                         | 28 gpm @ 25' head                               |  |  |
| 8                                 | 48 gpm @ 30' head   | 40 gpm @ 25' head                         | 32 gpm @ 25' head                               |  |  |
| 9                                 | 54 gpm @ 30' head   | 45 gpm @ 25' head                         | 36 gpm @ 25' head                               |  |  |
| 10                                | 60 gpm @ 30' head   | 50 gpm @ 25' head                         | 40 gpm @ 25' head                               |  |  |
| 11                                | 66 gpm @ 30' head   | 55 gpm @ 25' head                         | 44 gpm @ 25' head                               |  |  |
| 12                                | 72 gpm @ 30' head   | 60 gpm @ 25' head                         | 48 gpm @ 25' head                               |  |  |
| 13                                | 78 gpm @ 30' head   | 65 gpm @ 25' head                         | 52 gpm @ 25' head                               |  |  |
| 14                                | 84 gpm @ 30' head   | 70 gpm @ 25' head                         | 56 gpm @ 25' head                               |  |  |
| 15                                | 90 gpm @ 30' head   | 75 gpm @ 25' head                         | 60 gpm @ 25' head                               |  |  |

# Pressure Loss Curves - Non Condensing Models

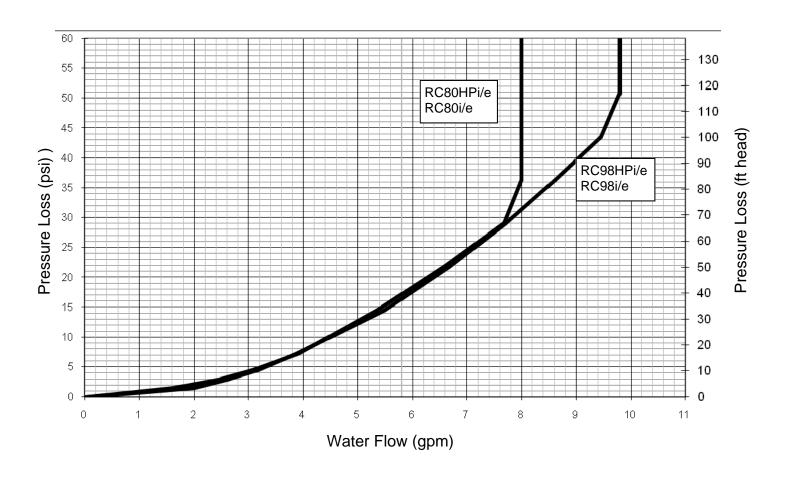


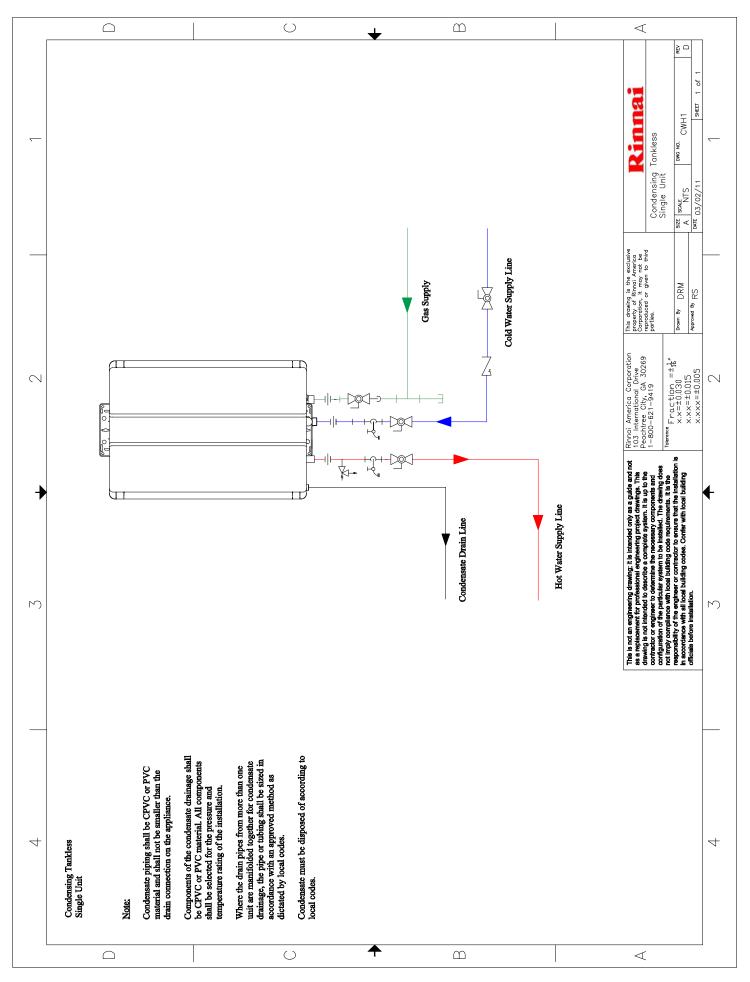


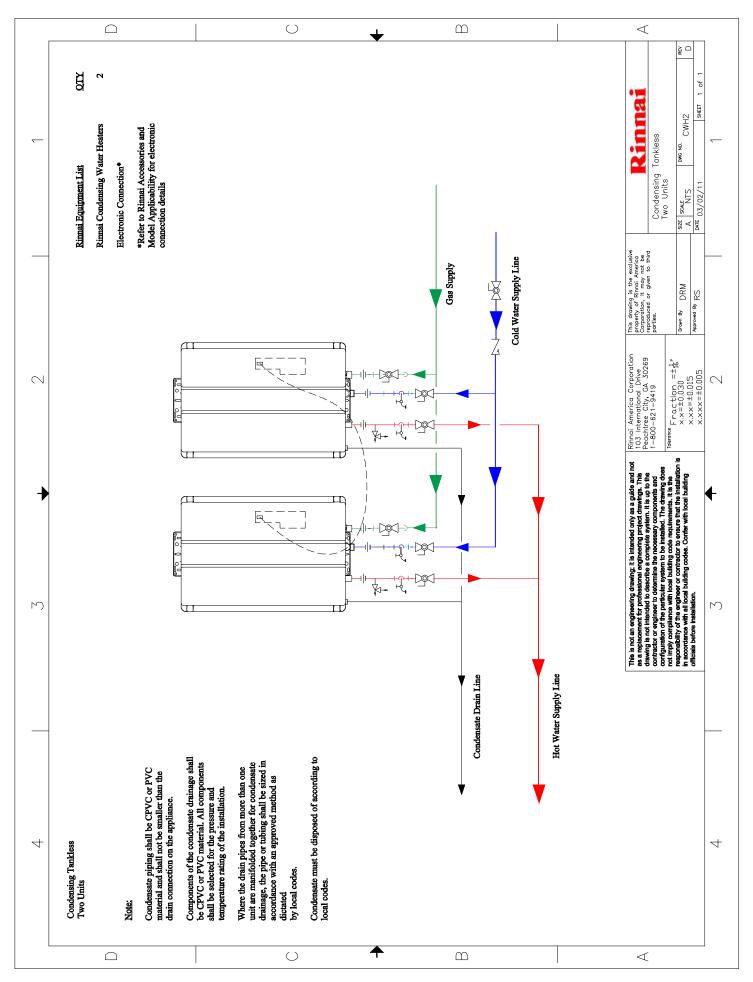
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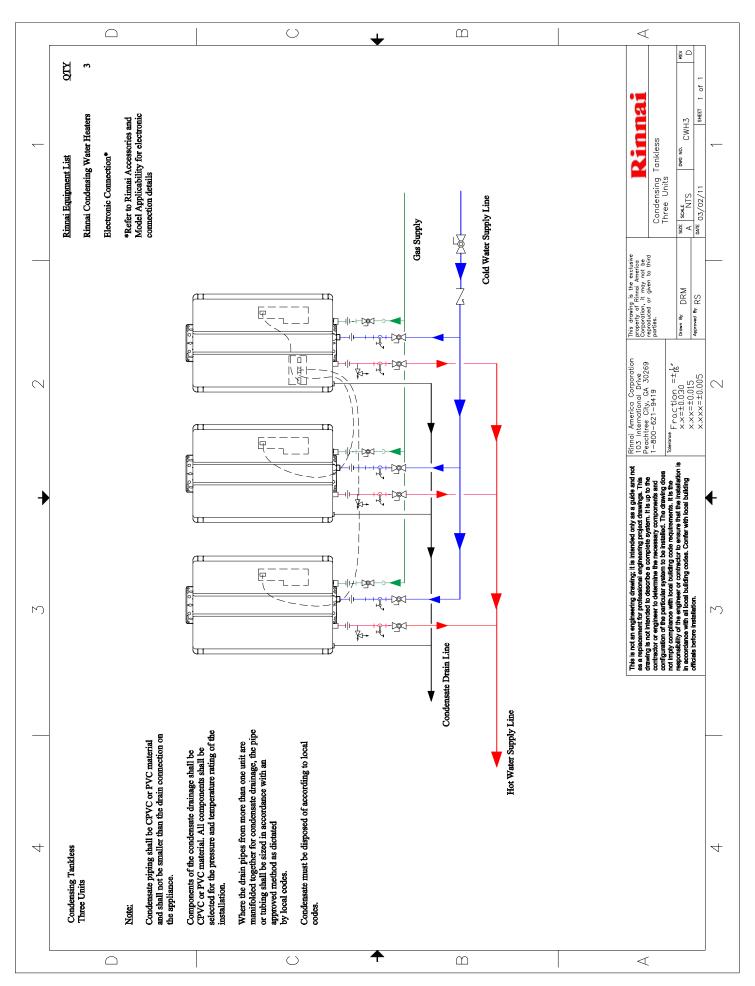
Pressure Loss (ft head)

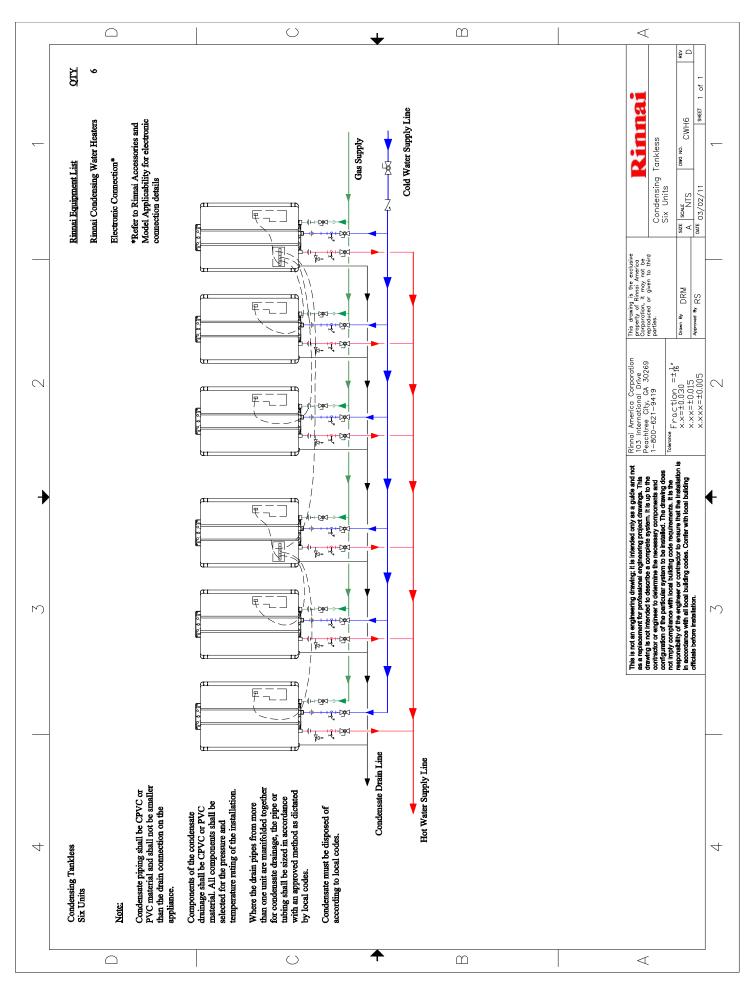
# Pressure Loss Curves - Condensing Models

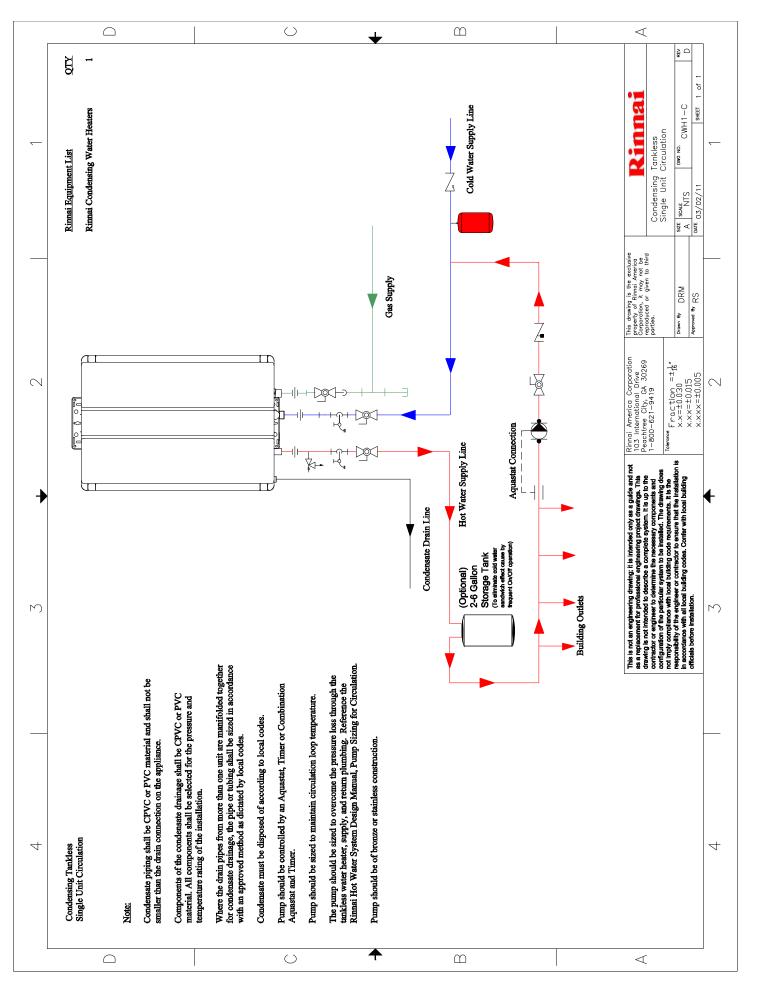


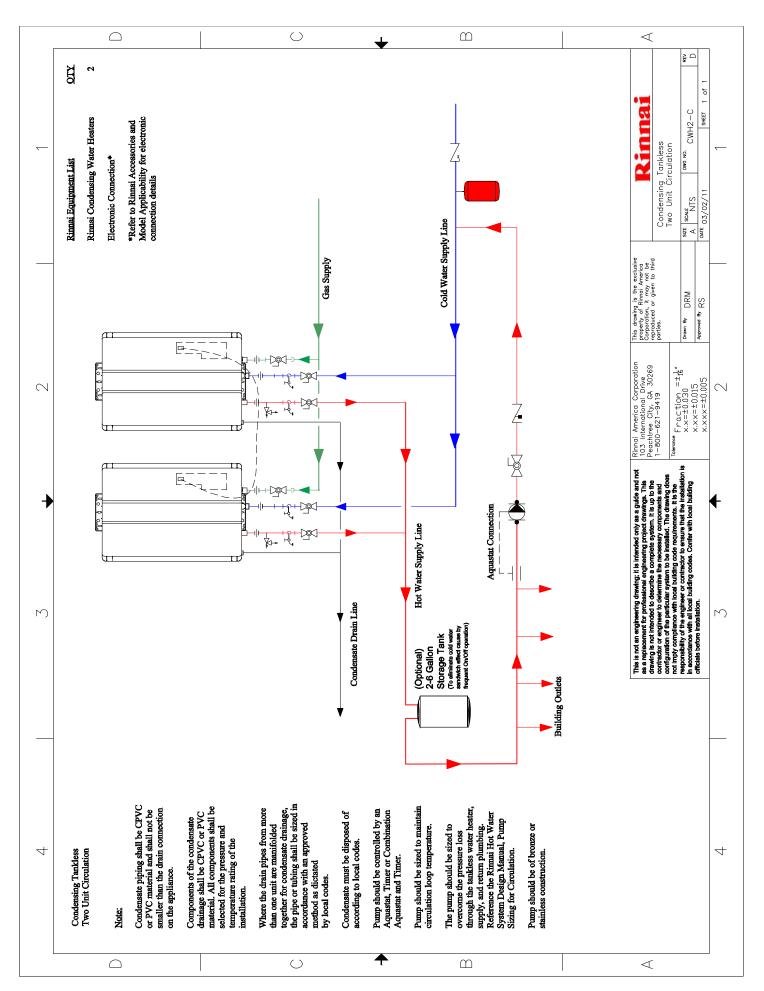


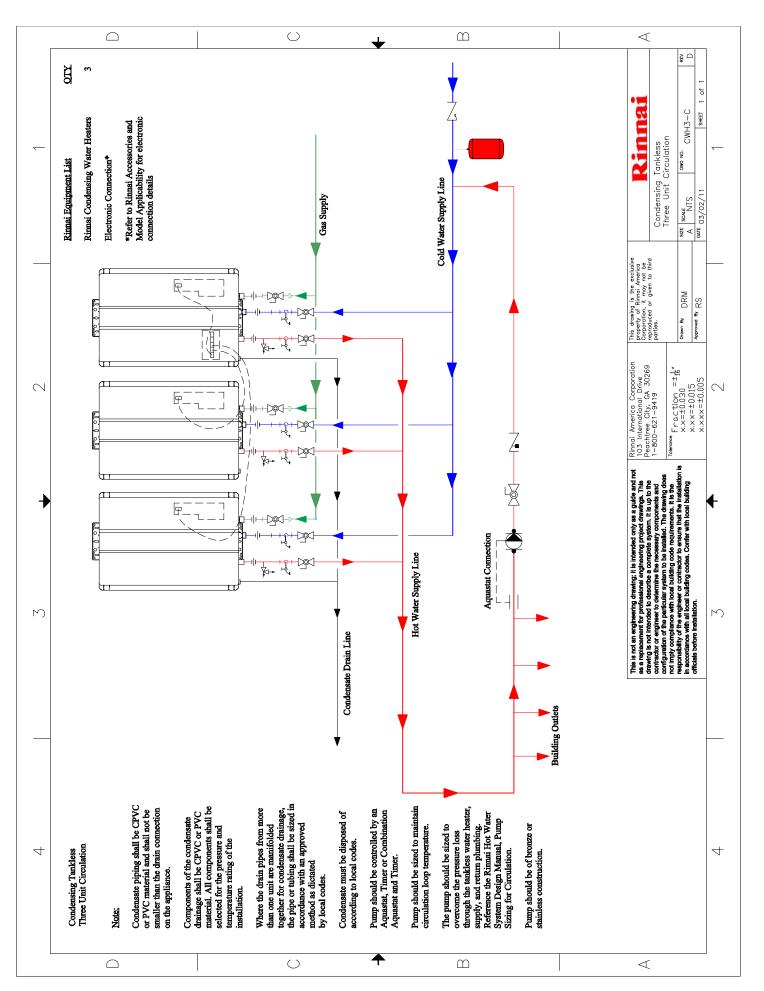


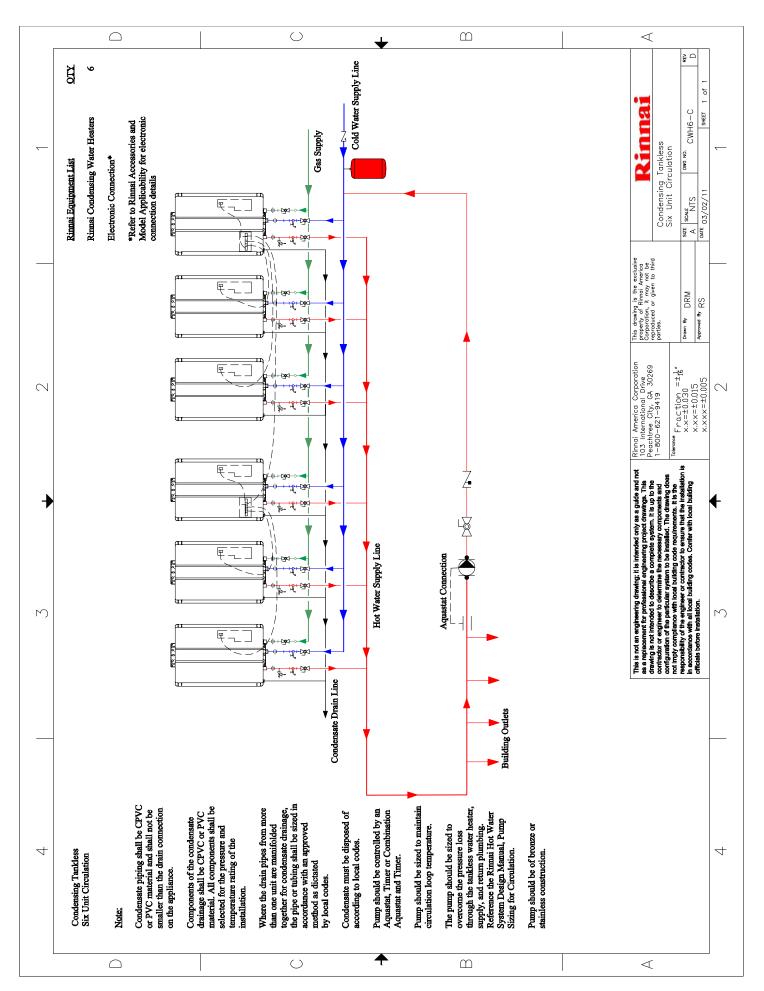


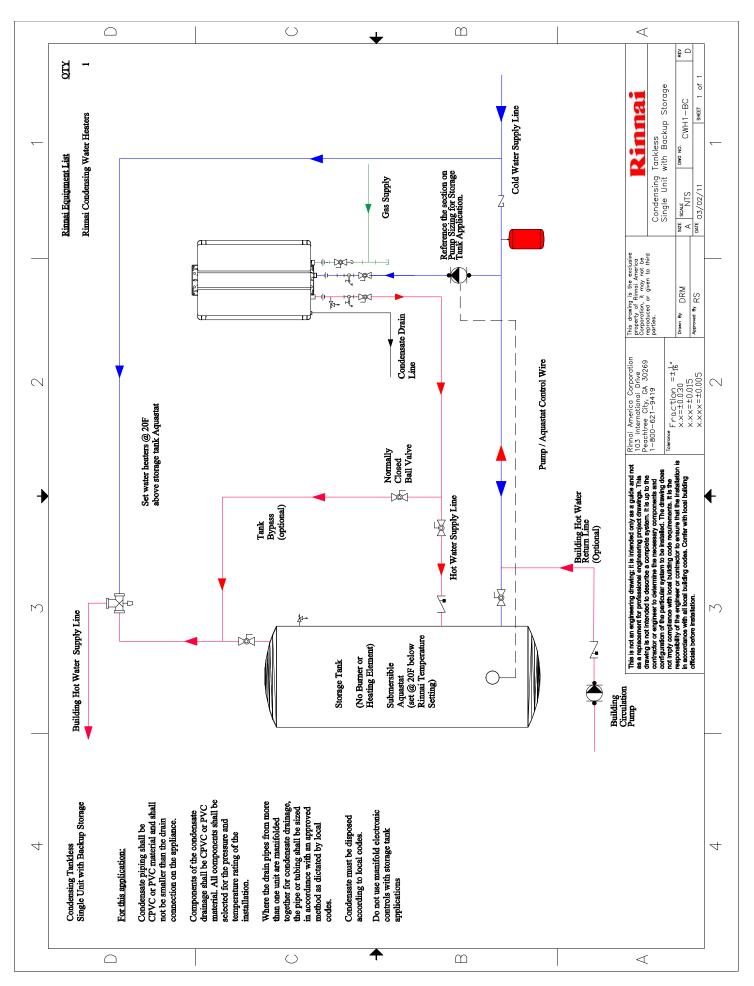


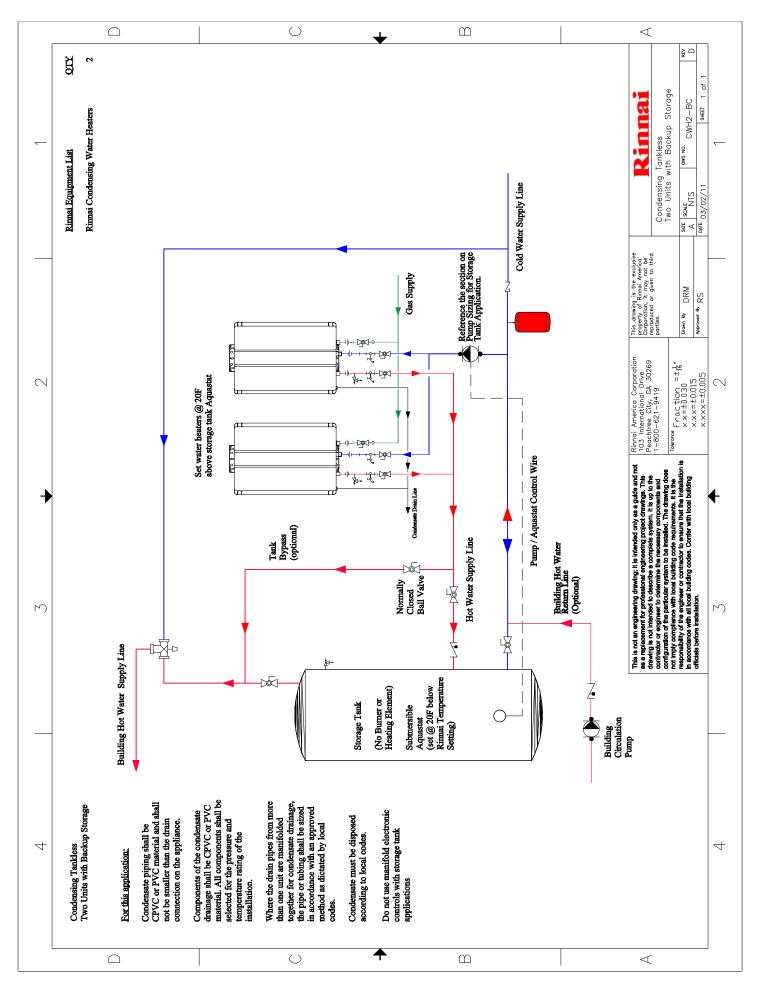


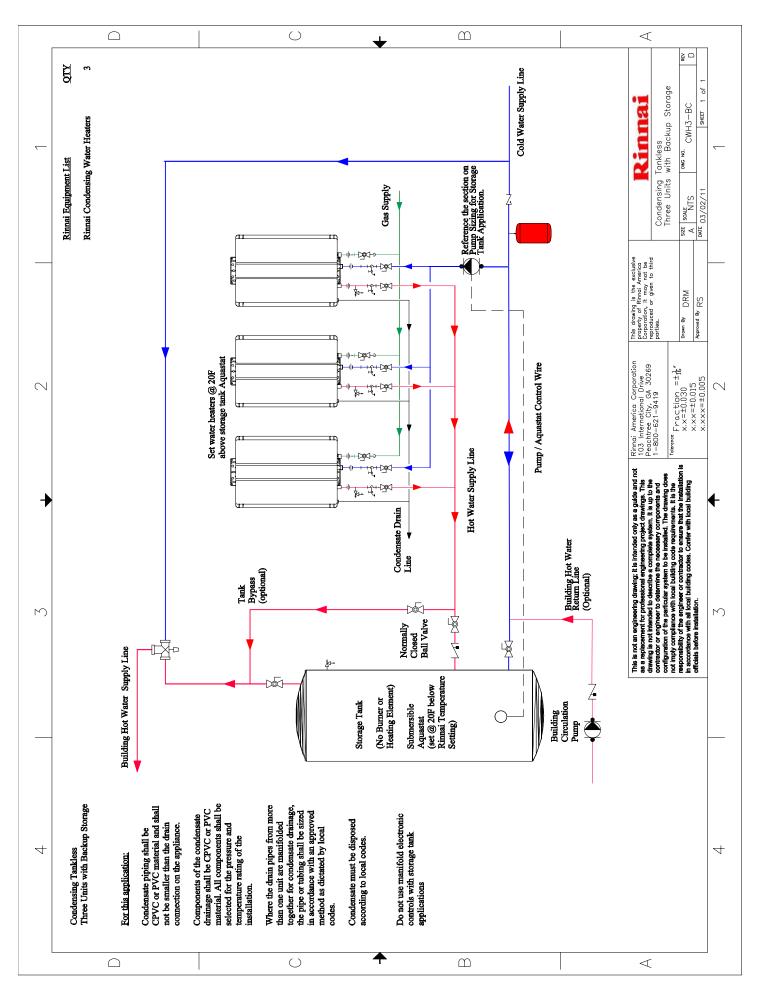


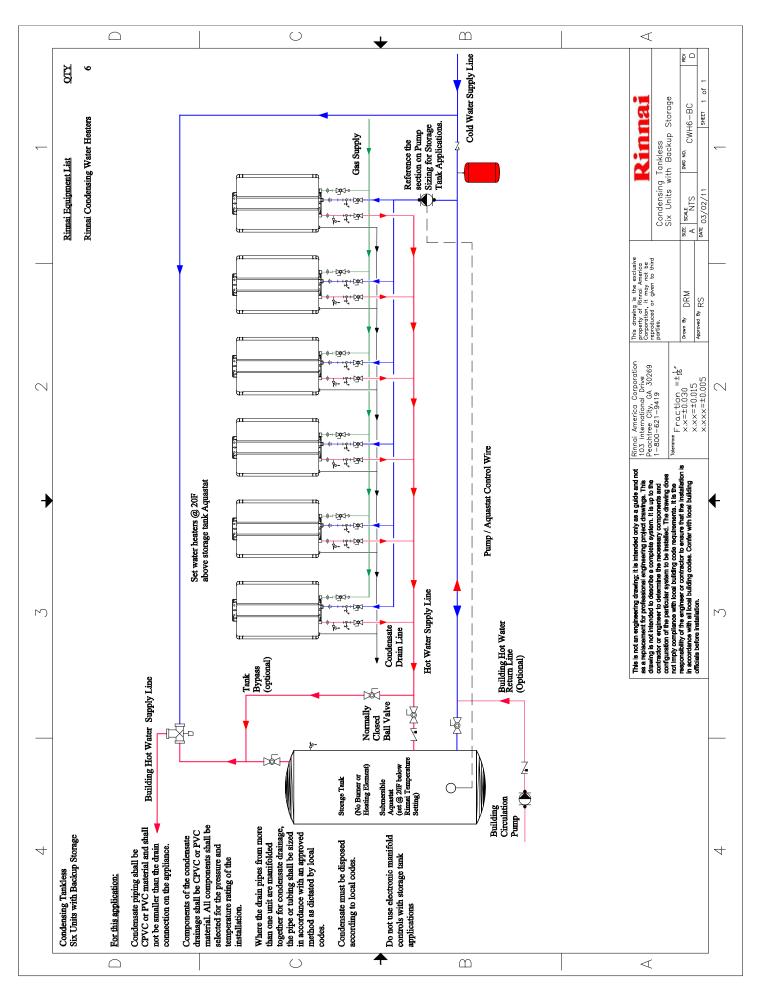


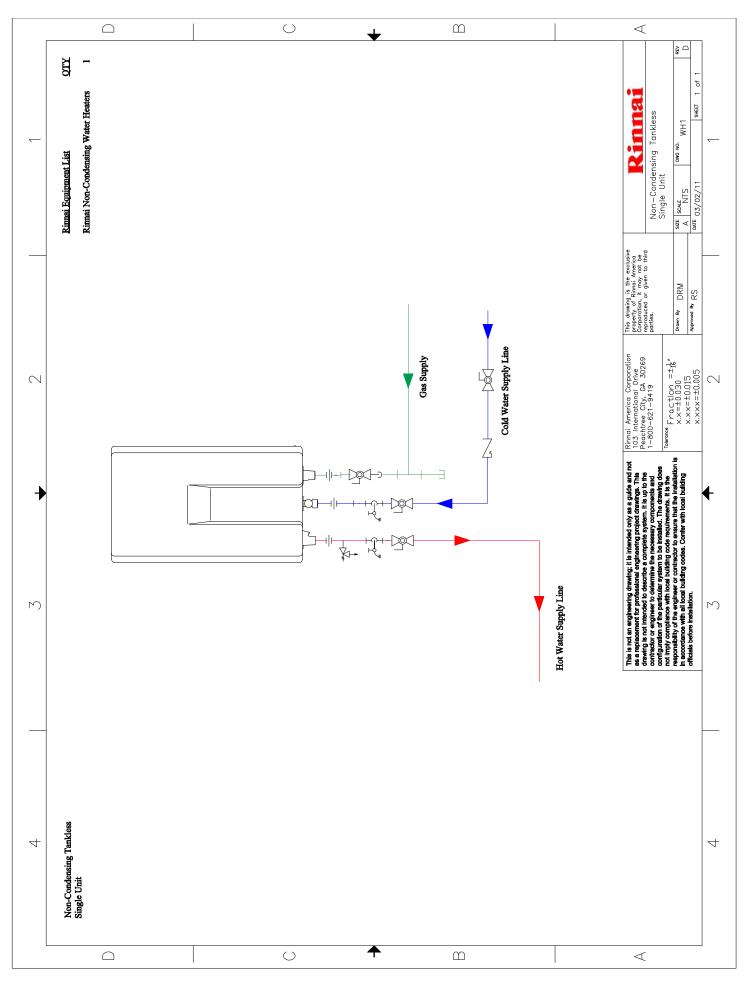


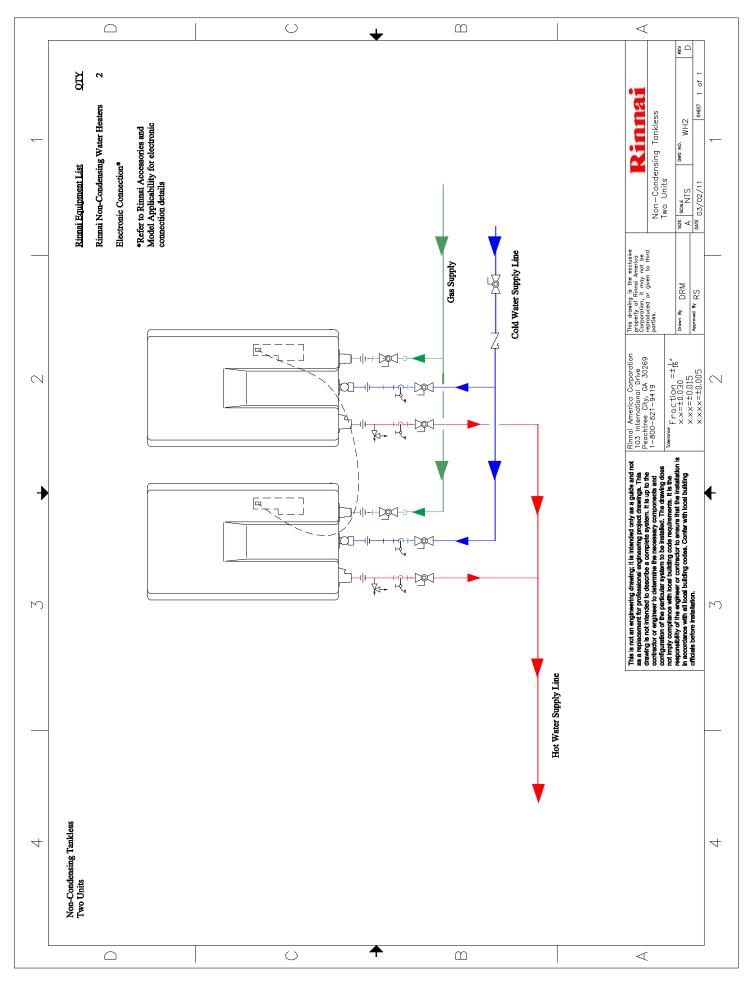


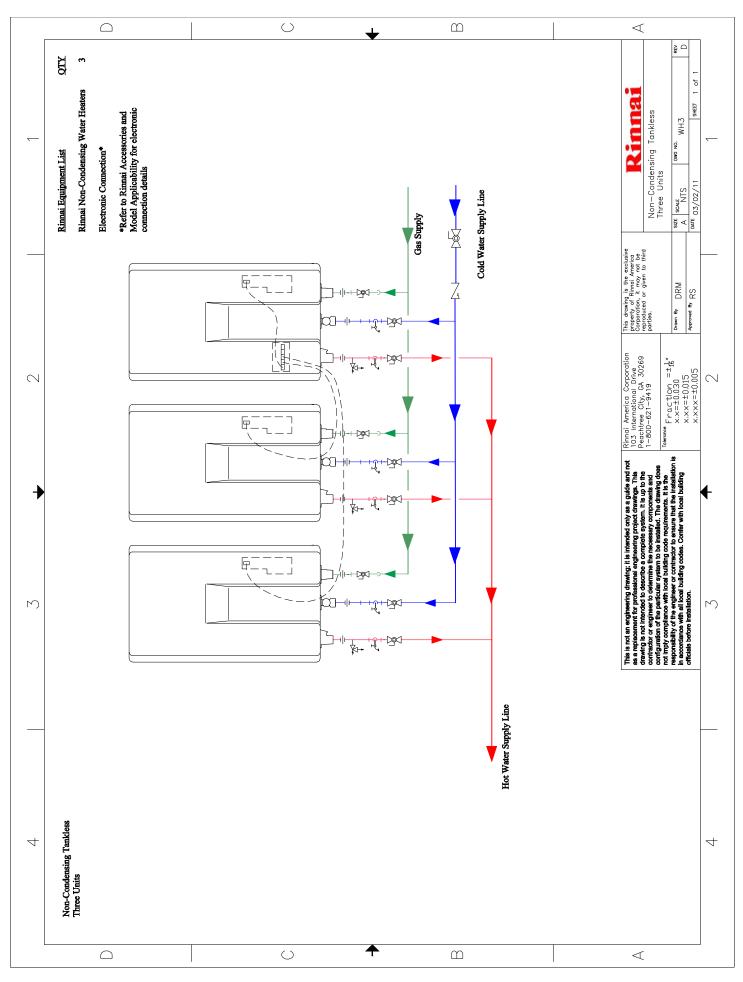


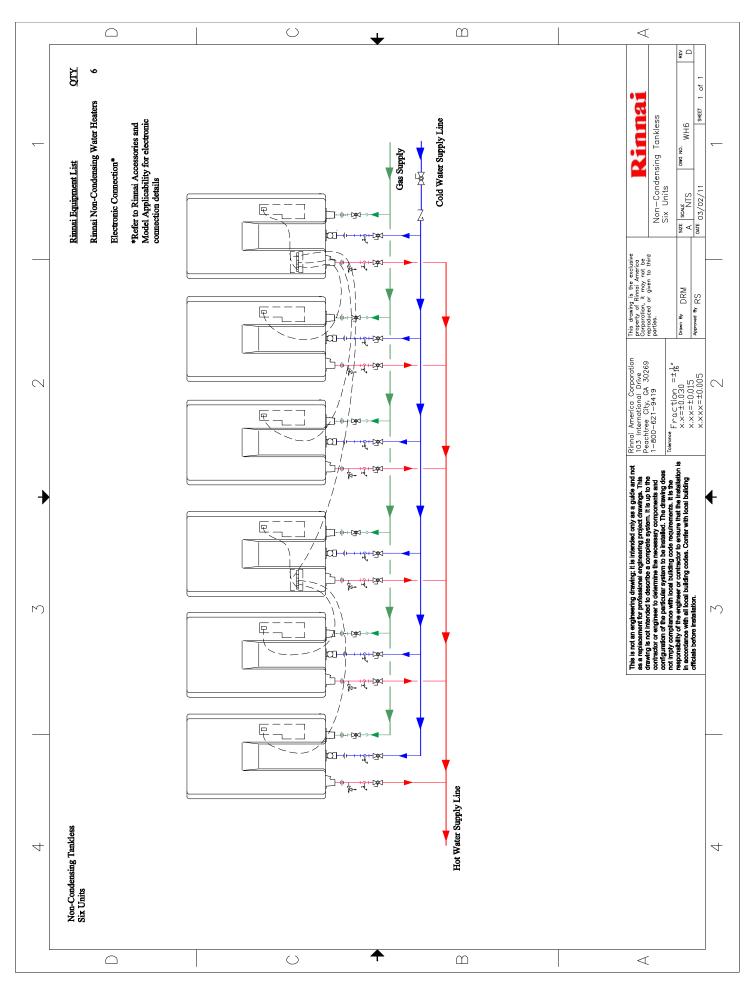


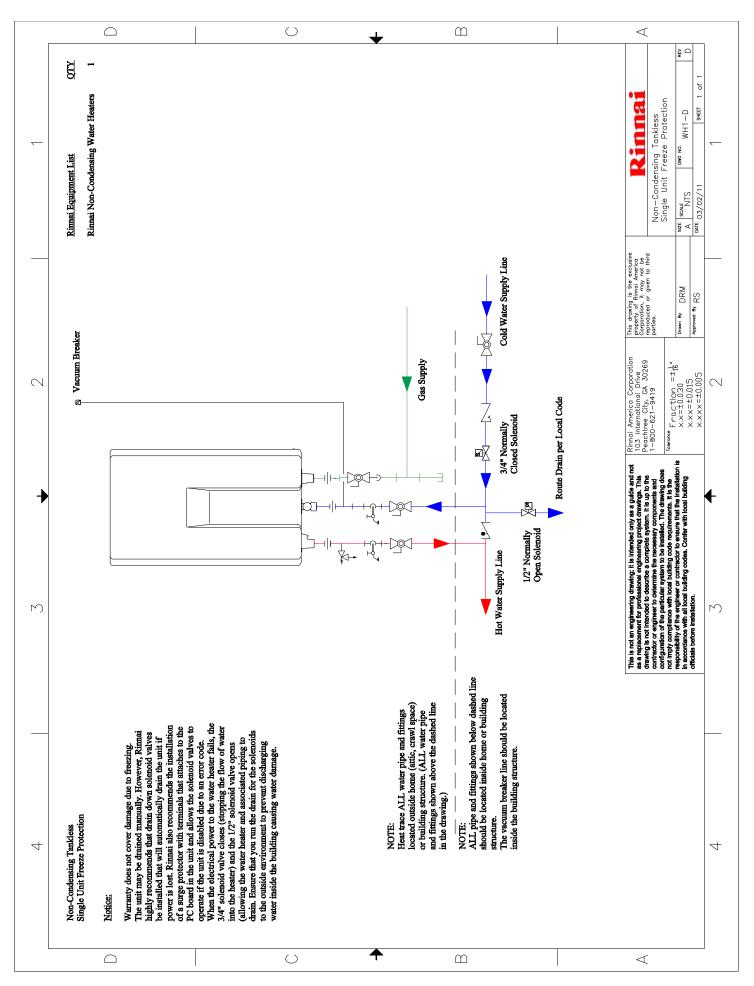


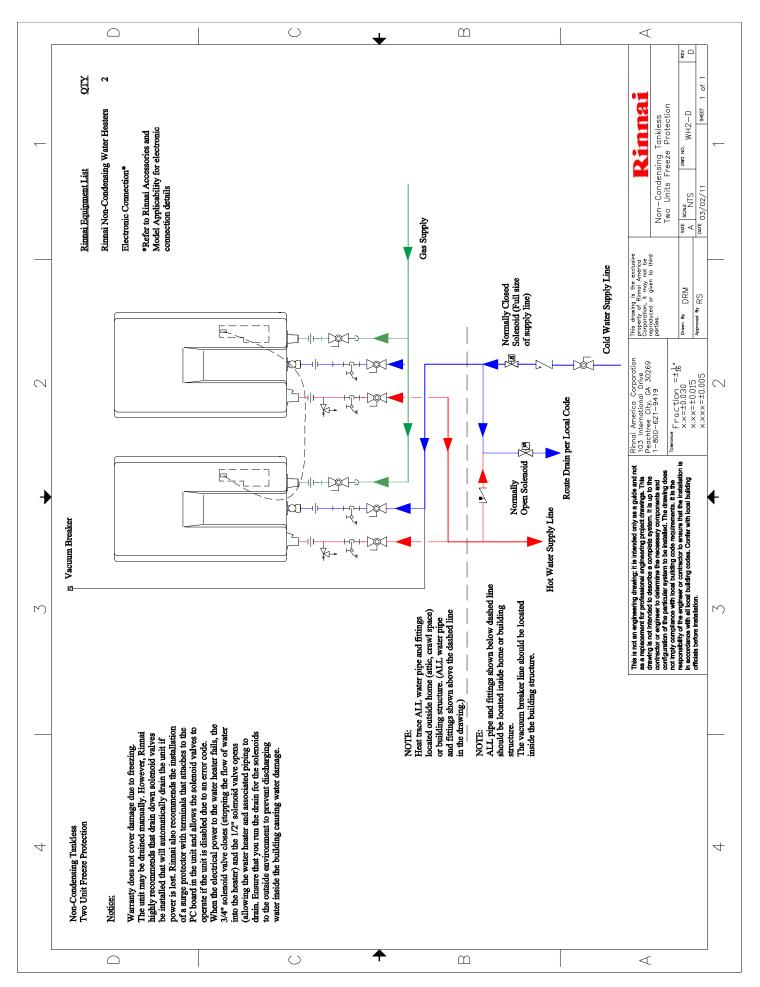


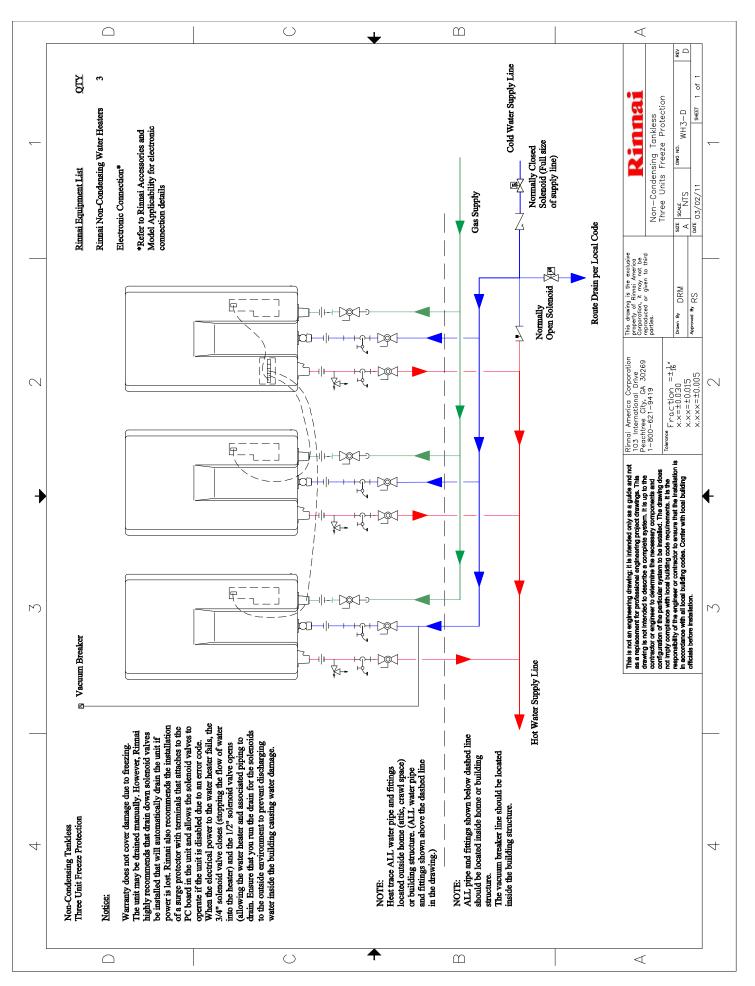


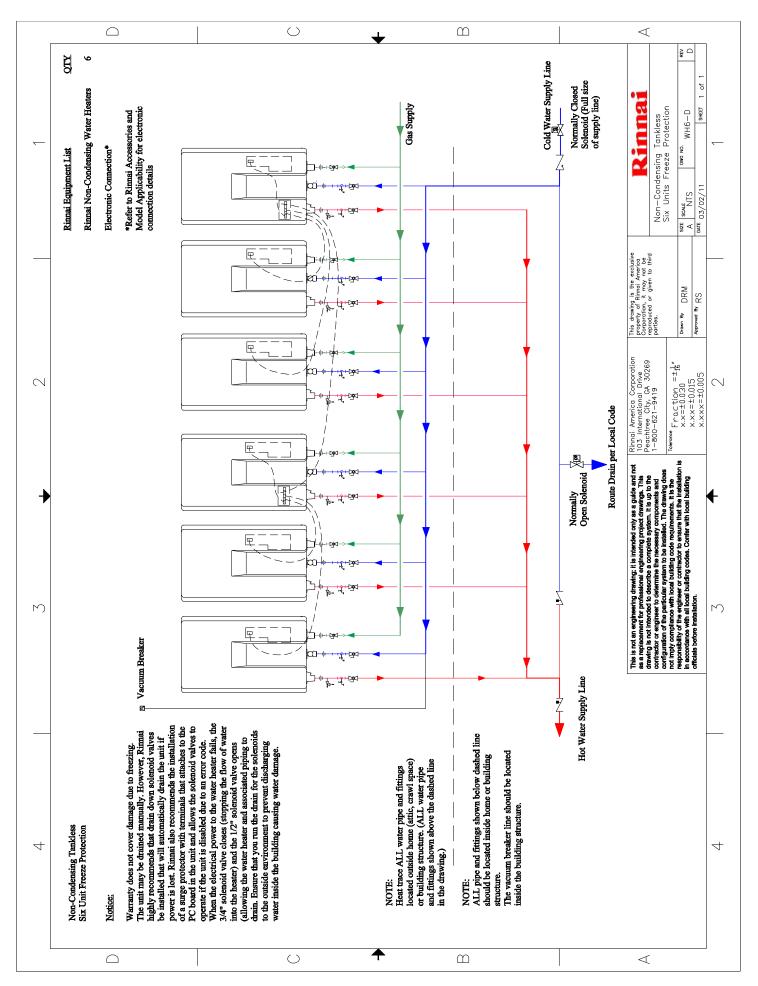


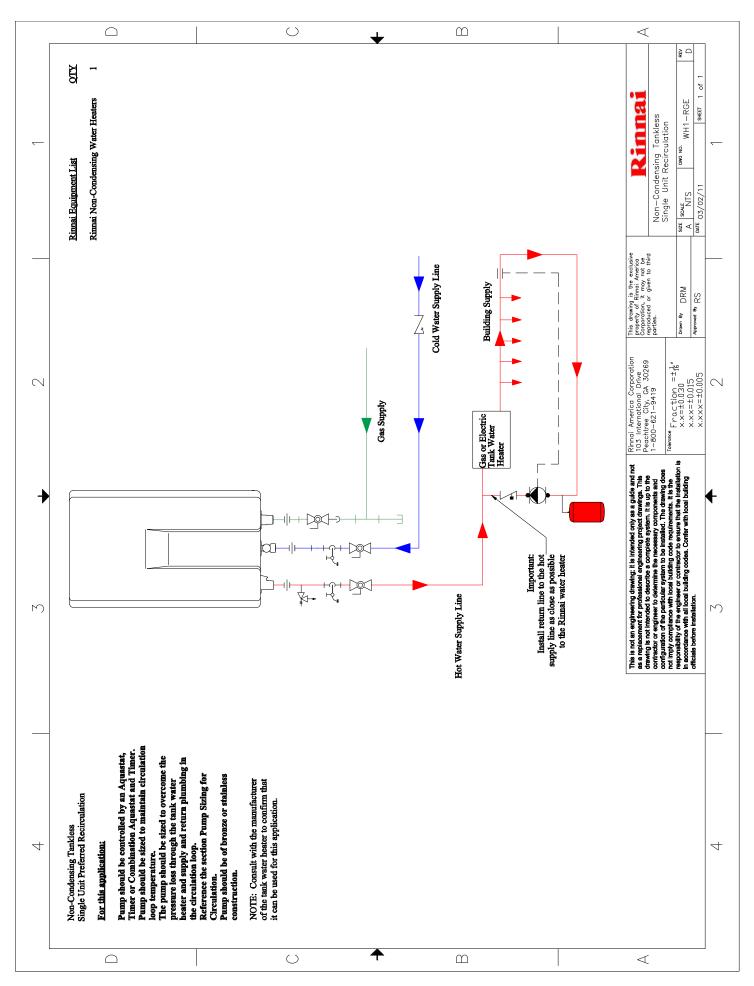


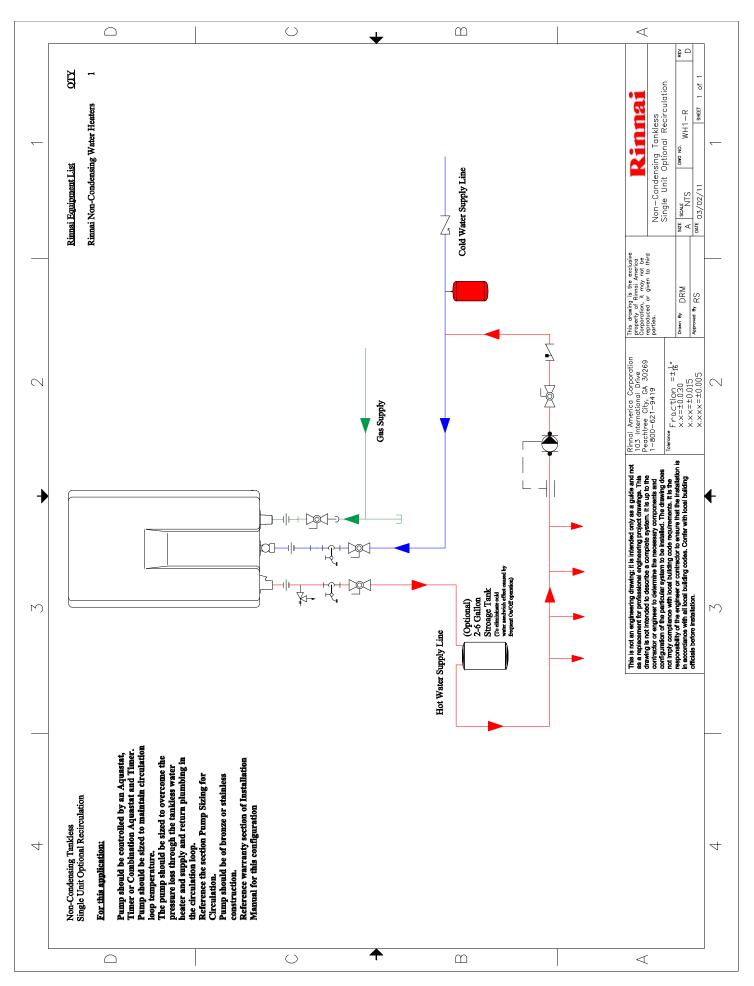


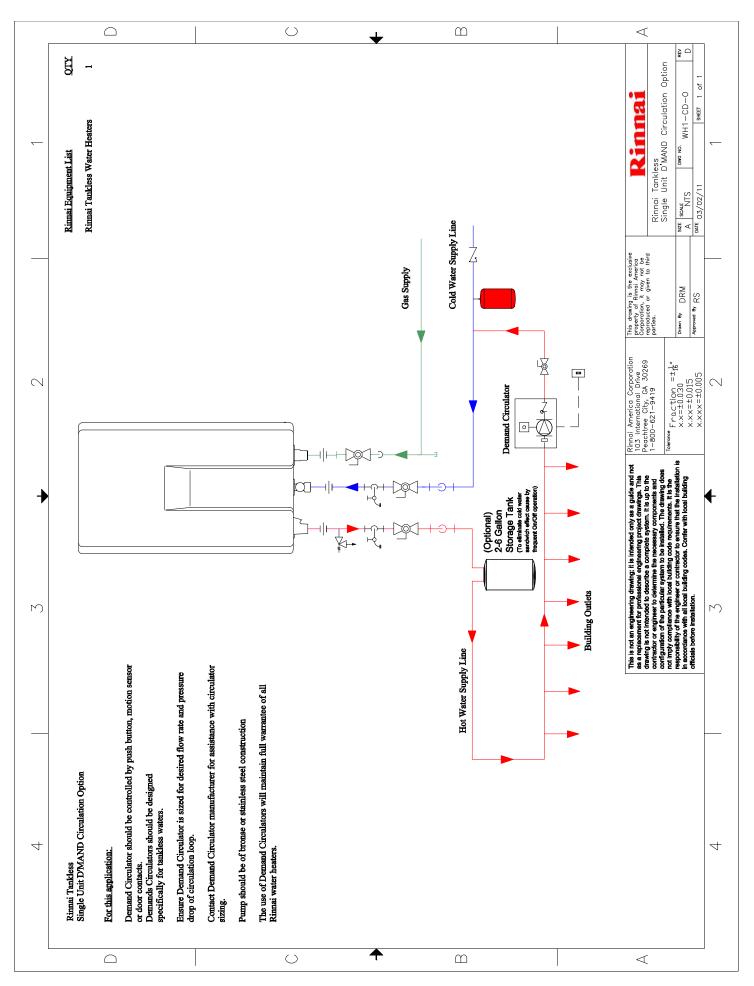


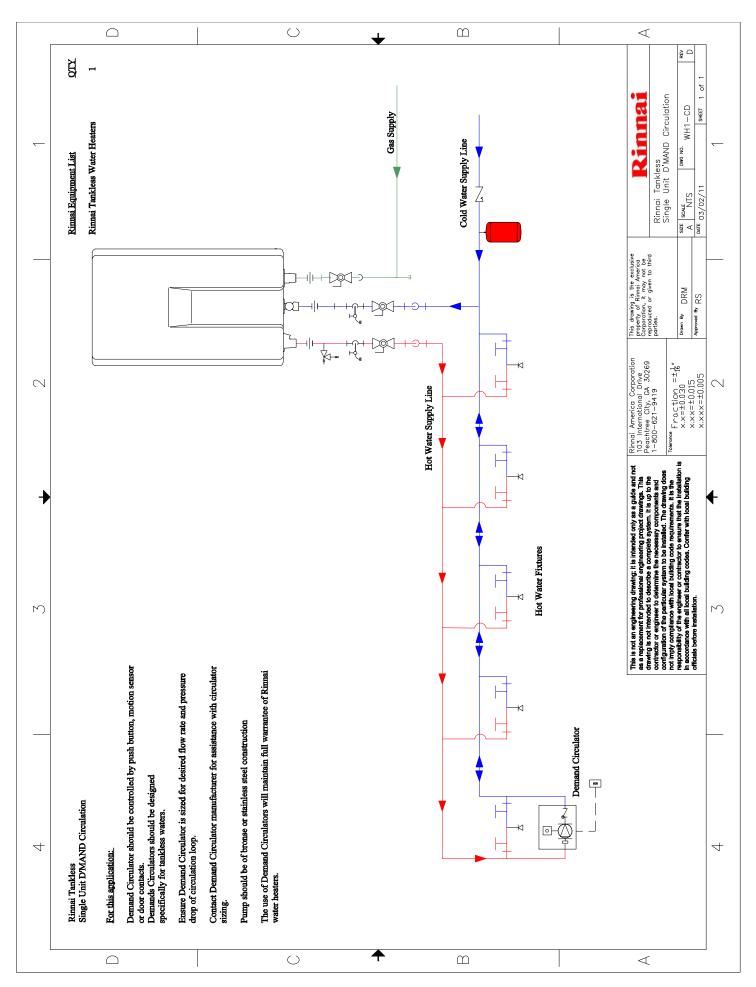


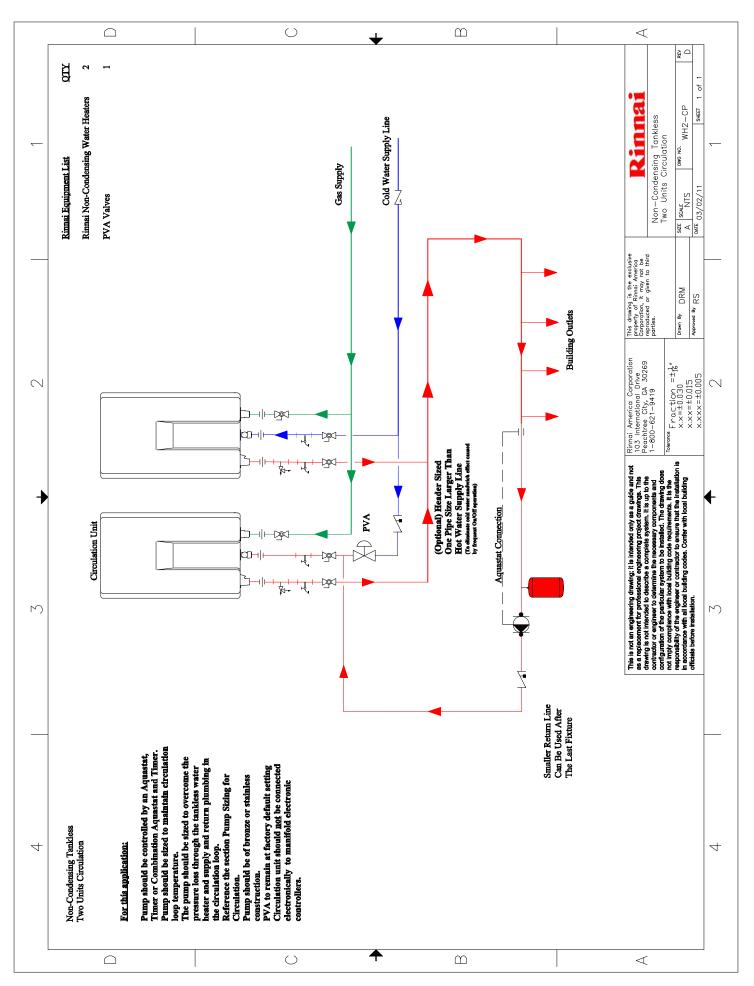


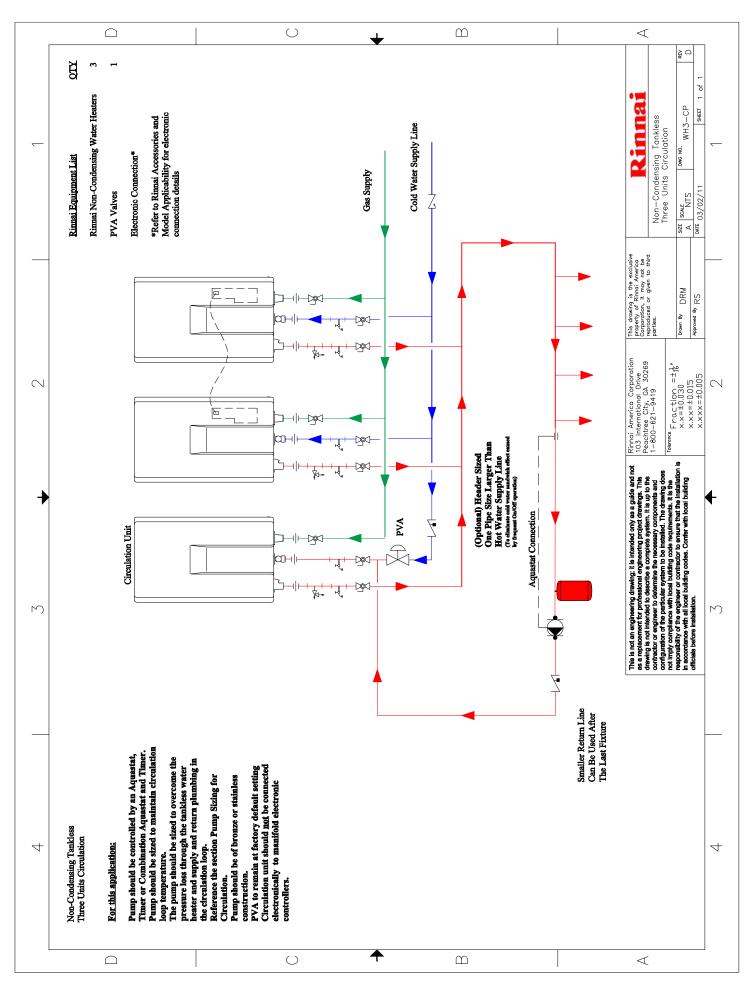


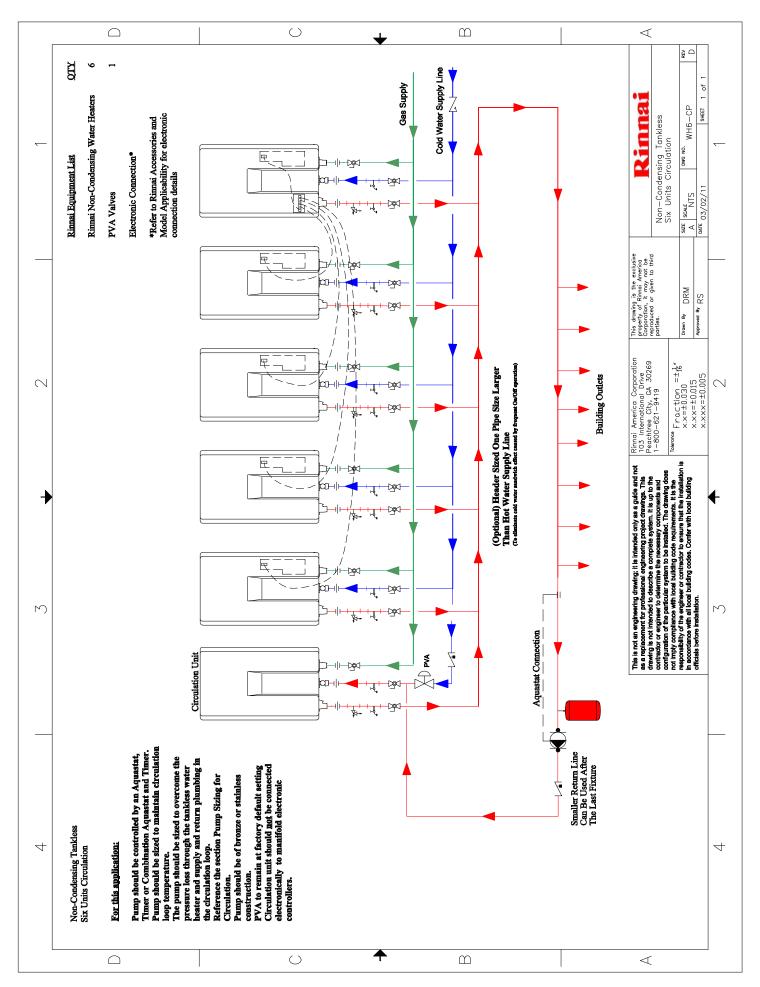


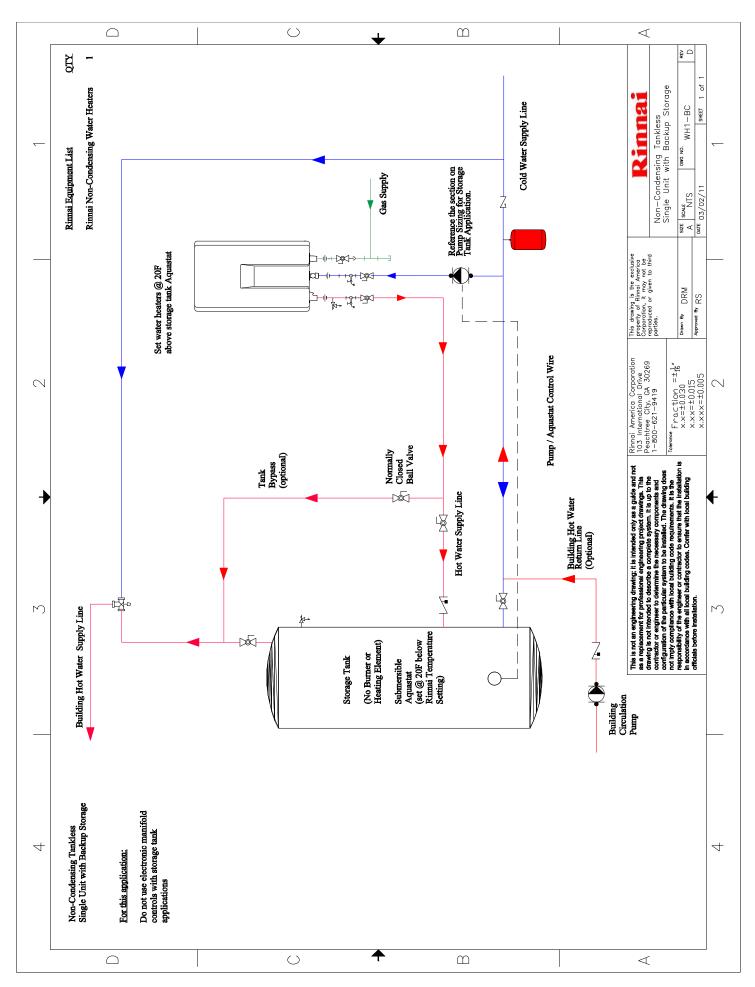


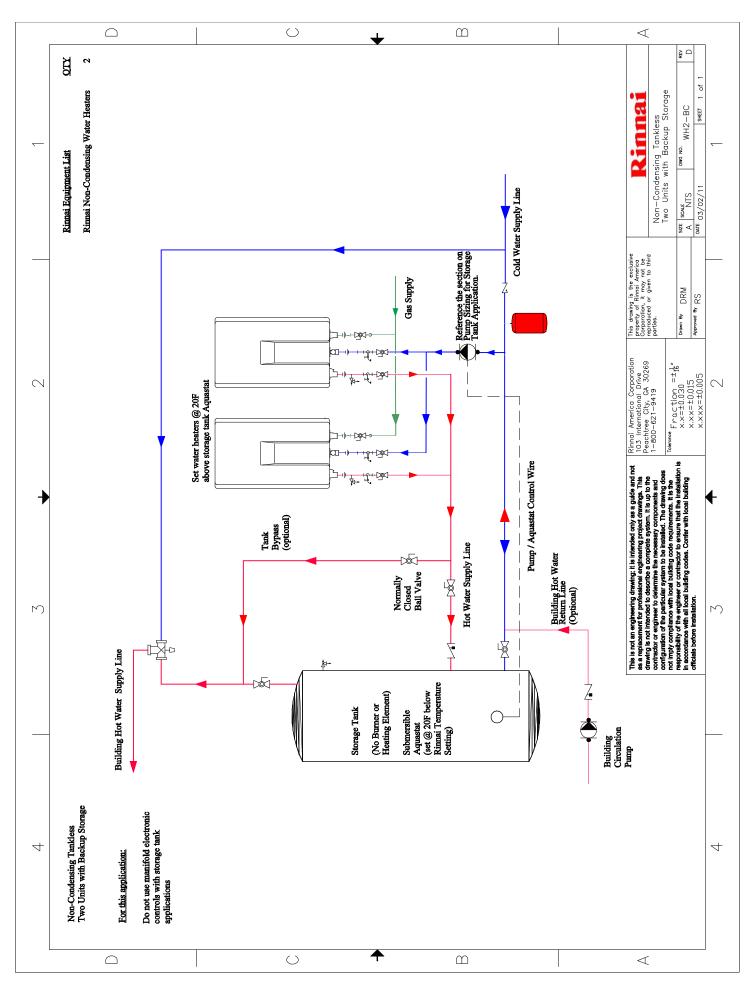


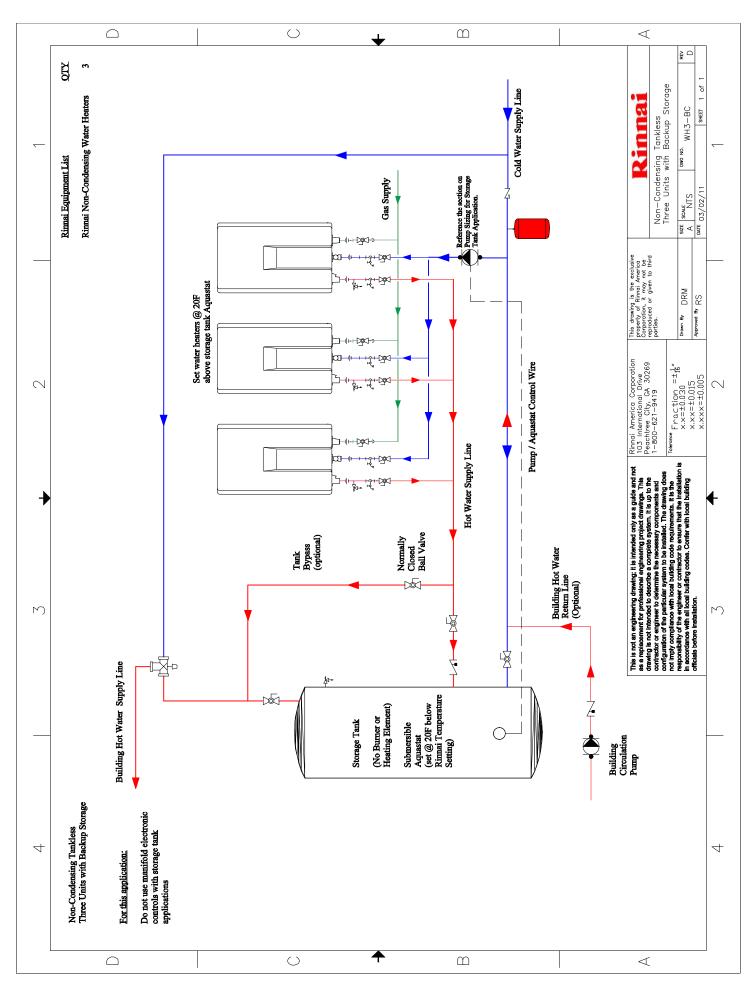


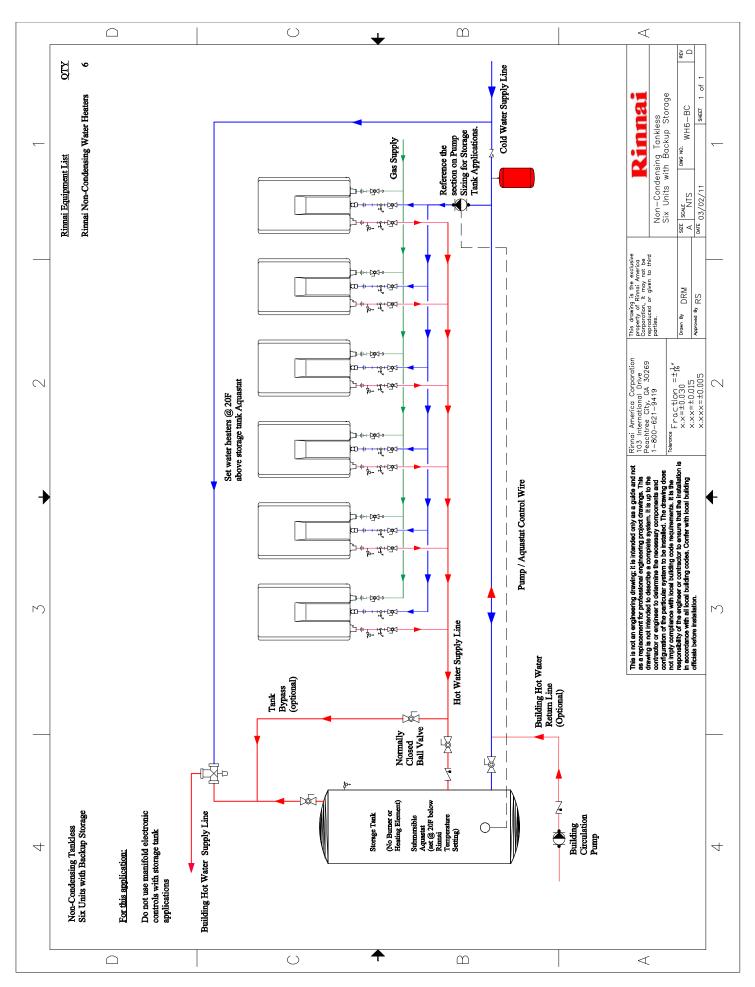


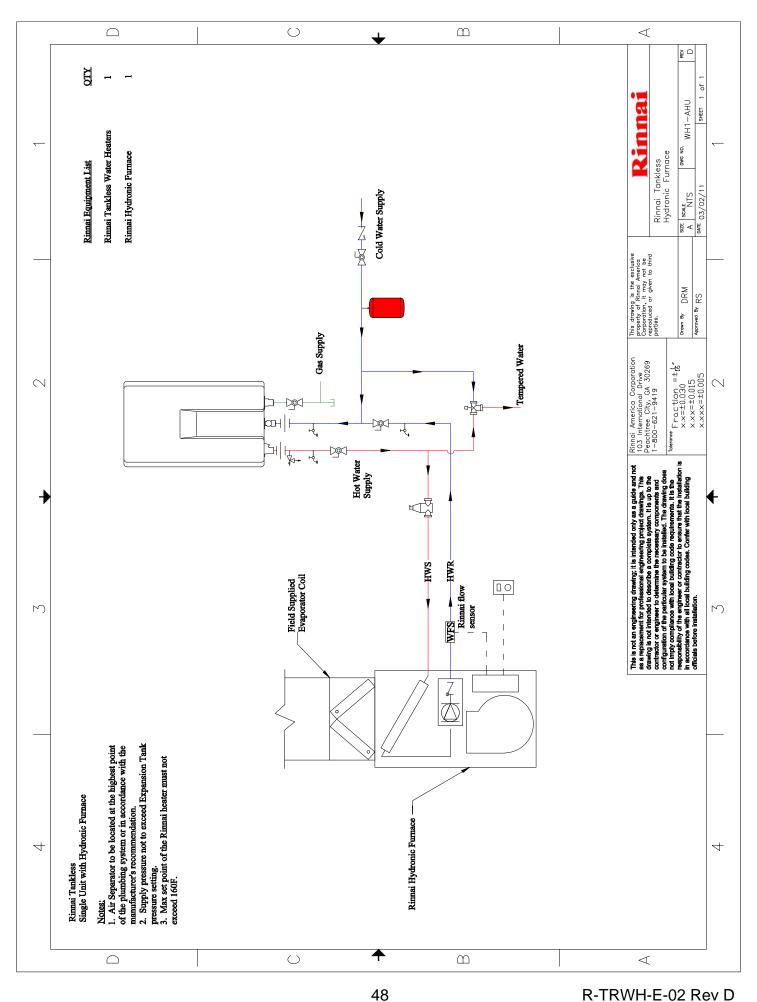


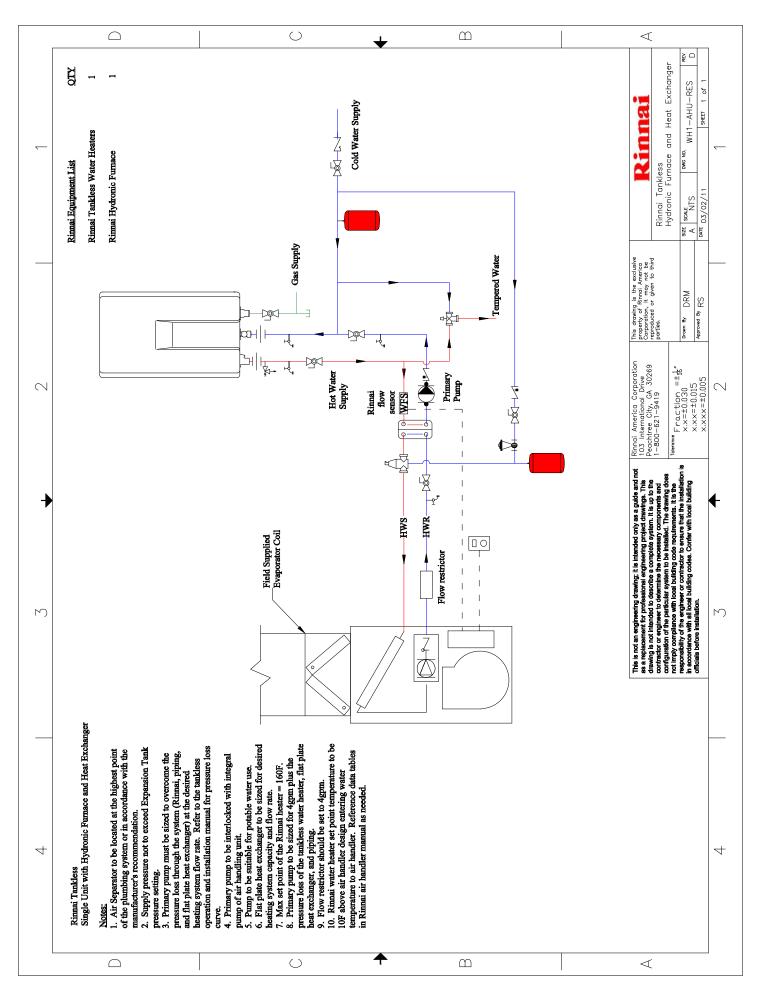


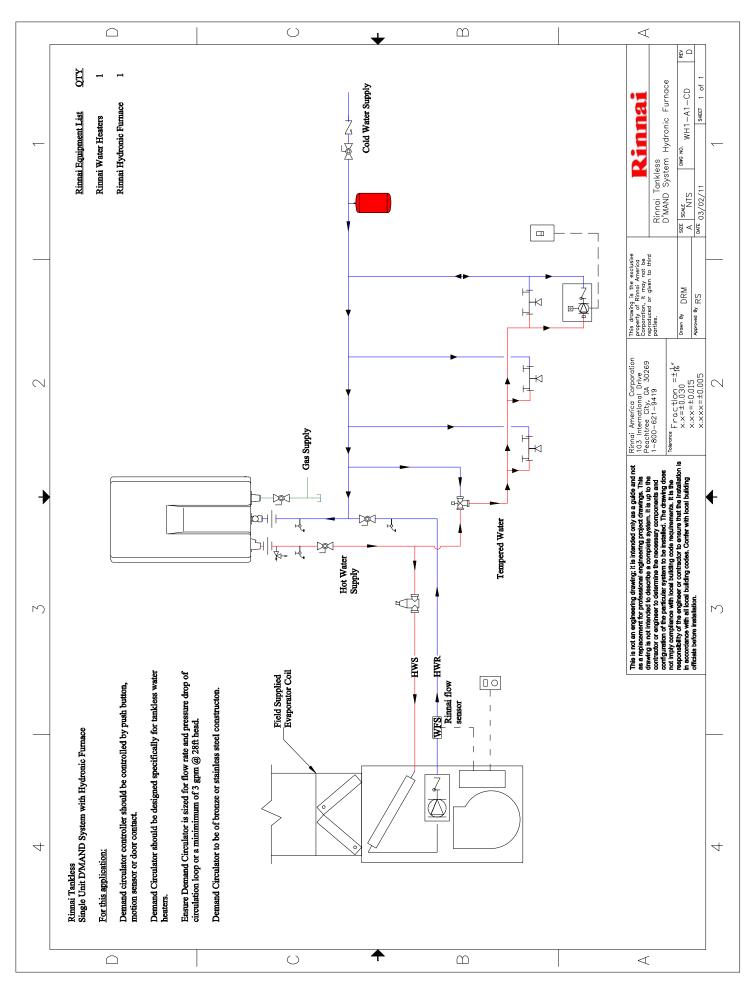


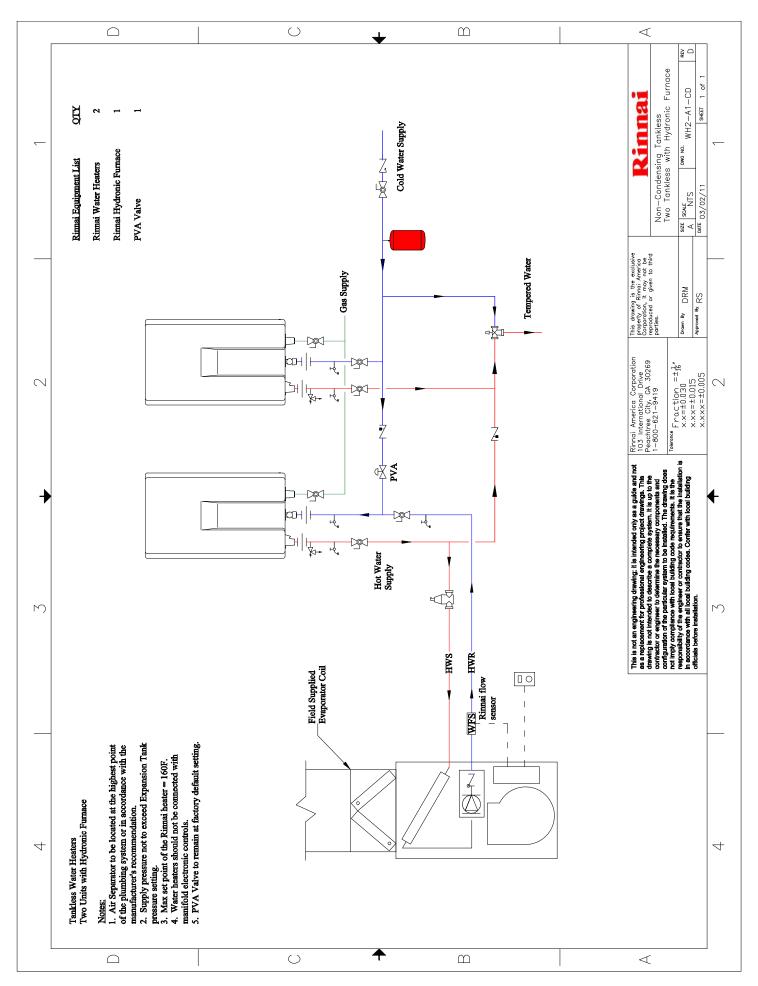


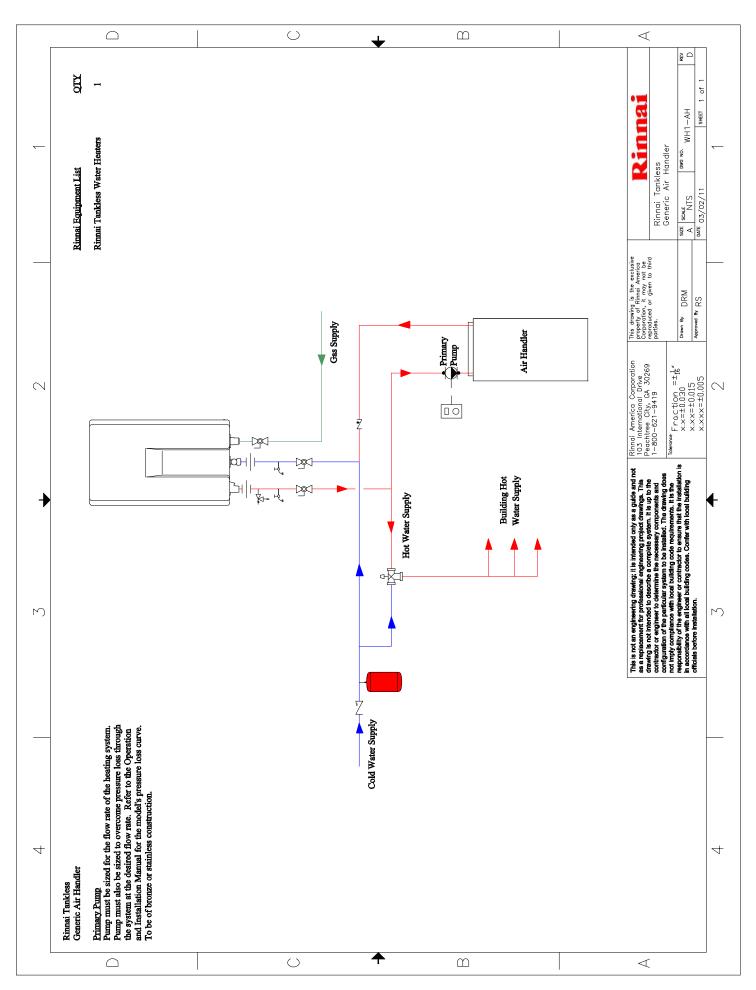


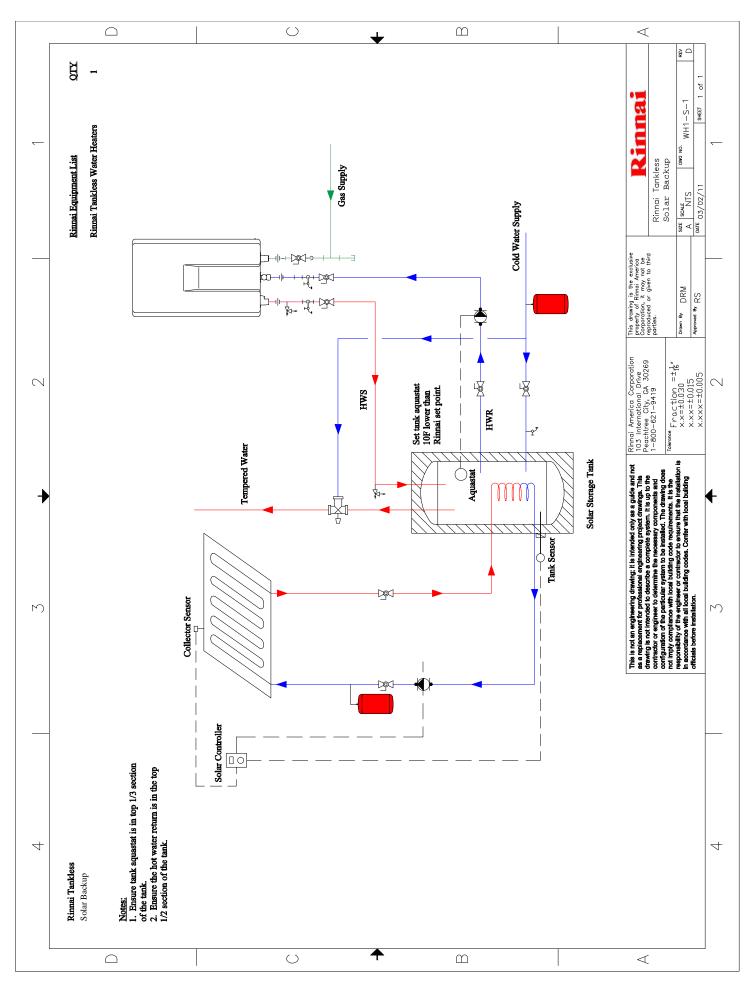


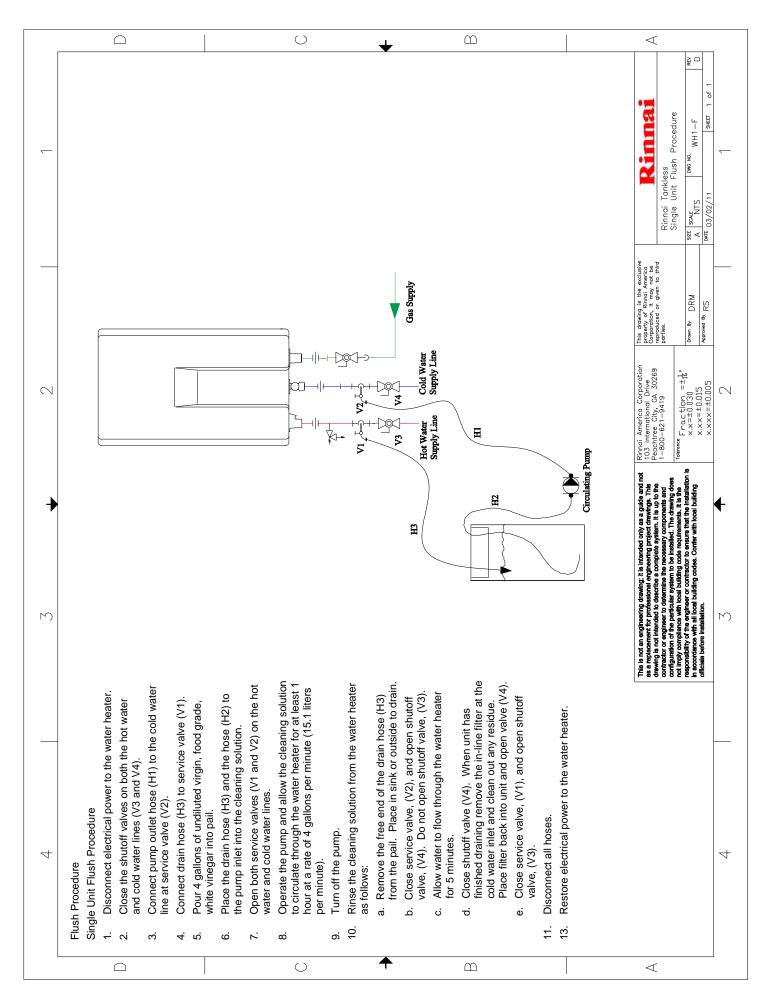


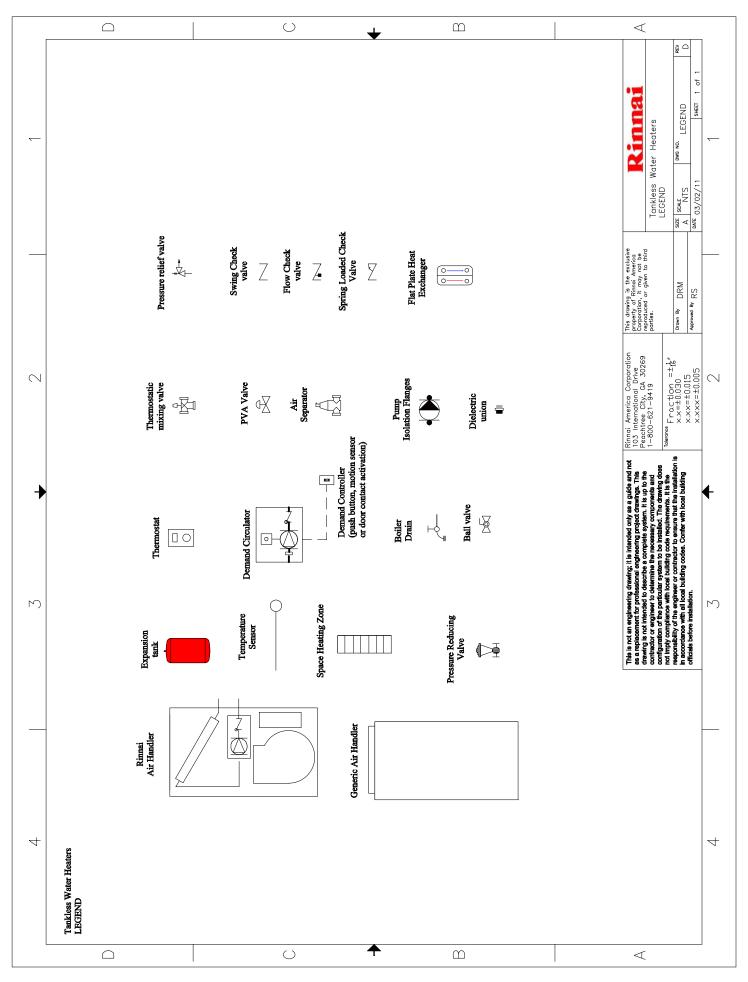












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